LETTER

Chemical zoning and lattice distortion in uraninite from Olympic Dam, South Australia

EDELTRAUD MACMILLAN1,2,*, CRISTIANA L. CIOBANU3, KATHY EHRIG2, NIGEL J. COOK3, AND ALLAN PRING4

1School of Physical Sciences, The University of Adelaide, Adelaide, South Australia 5005, Australia
2BHP Billiton Olympic Dam, Adelaide, South Australia 5000, Australia
3School of Chemical Engineering, The University of Adelaide, Adelaide, South Australia 5005, Australia
4School of Chemical and Physical Sciences, Flinders University, Bedford Park, South Australia 5042, Australia

ABSTRACT

Compositional zoning and lattice distortion in uraninite from Olympic Dam iron-oxide-copper-gold deposit is rarely preserved, but represents an early product of in situ transformation of primary uraninite. Electron backscatter diffraction data (inverse pole figure, image quality, and grain reference orientation deviation mapping) reveal formation of zoned uraninite to be the result of a sequence of superimposed effects rather than from primary growth mechanisms alone. This is the first known microstructural analysis of uraninite showing crystal-plastic deformation of uraninite via formation and migration of defects and dislocations into tilt boundaries. Defining grain-scale characteristics and microstructural features in radiogenically modified minerals like uraninite carries implications in better understanding the processes involved in their formation, highlights limitations in the use of uraninite for U-Pb chemical ages, as well as for constraining the incorporation and release of daughter radioisotopes, especially where zoning, porosity, fractures, and microstructures are present.

Keywords: Uraninite, EBSD, chemical zoning, tilt boundaries, microstructures, Olympic Dam

INTRODUCTION

Compositional zoning is a common phenomenon in minerals (e.g., Shore and Fowler 1996, and references therein). Such zoning has, however, only rarely been reported for uraninite (e.g., Alexandre et al. 2015; Macmillan et al. 2016) despite the frequently observed high concentrations of impurity elements including: Ca, Pb, REE+Y (hereafter ΣREE), Th, Fe, Si, P, Al, Mg, Mn, K, and many others (e.g., Finch and Murakami 1999). The ~1590 Ma Olympic Dam (OD) iron-oxide copper gold deposit is unusually rich in uranium where uraninite (ideally UO₂) is one of three main U-minerals (the others are coffinite and brannerite; Ehri et al. 2012, and references therein). Two generations of uraninite, comprising four main textural classes are identified at OD (Macmillan et al. 2016): (1) primary, (2) zoned, (3) cobweb, and (4) massive. Of relevance here are the early generation (Classes 1–3), all characterized by Pb- and ΣREE-rich (up to 0.42 apfu collectively) single grains (tens to hundreds of micrometers in size). Differentiation between classes of early uraninite is based on textural and chemical zonation patterns (Macmillan et al. 2016). The authors show that primary uraninite represents the least-altered, most pristine, crystalline uraninite, whereas zoned and cobweb types have undergone chemical-textural modifications by in situ alteration processes (i.e., single grains of primary uraninite are progressively altered via solid-state diffusion followed by interaction with hydrothermal fluids to form zoned through to cobweb uraninite). The cobweb class consists of rhythmic intergrowths of uraninite and sulfides from core to margin within any given grain. In contrast, changes in chemical zonation patterns relative to grain morphologies used to define zoned uraninite as distinct from the primary uraninite is less well constrained, and is the subject of the present study. The main questions addressed here are whether there is a link between the chemical zoning and microstructures within grains that show such modifications and, if so, could this provide clues in understanding the crystallization and alteration history of uraninite.

BACKGROUND AND RATIONALE

Morphological changes between internal zoning and the margin outline as seen in grains from the zoned class of uraninite (Macmillan et al. 2016) can result either from primary crystallization processes, during which rates and growth orientation change, or from dynamic recrystallization in a broad range of geological environments (e.g., Urai et al. 1986). The combined use of electron backscatter diffraction (EBSD) and orientation contrast (OC) imaging to study microstructures within minerals can be applied to any mineral at a range of scales (Prior et al. 1999). From EBSD and OC data it is possible to quantify microstructures empirically and constrain dislocation slip systems. This, coupled with other micro- and nanoscale observations, can lead to a more rigorous understanding of the formation of the observed mineral textures. The presence of microstructures, boundaries, and interfaces (i.e., slip systems, sub-grain boundaries) have been shown to be important in controlling alteration processes, and the formation of micro- and meso-textures (Prior et al. 1999).

The use of microstructural data from EBSD and OC imaging has been the subject of numerous studies to quantify the formation of various mineral textures. In zircon, microstructural features may form as a result of a combination of primary growth characteristics, degree of radiation damage, and recovery from crystal-plastic deformation, e.g., formation of dislocations, low-angle grain...
boundaries, and movement of slip systems (e.g., Reddy et al. 2007, and references therein). In other minerals (e.g., garnet, spinel) there are strong crystallographic preferred orientations and these microstructural features are shown to be linked to slip systems, dislocation creep, and recovery (Boyle et al. 1998).

Defining grain-scale characteristics in radiogenically modified minerals like zircon or uraninite is important for constraining their geologic evolution or U-Pb ages, particularly when zoning, porosity, fractures, and microstructures are present. Incorporation and release of daughter products of $^{235}$U and $^{238}$U decay such as $^{206}$Pb and $^{208}$Pb, respectively, depend upon the robustness of the crystal lattice to radiation damage (i.e., amorphization and healing rates), as well as external factors such as exposure to hydrothermal fluids. In contrast to zircon, healing rates are considered much faster for uraninite and the mineral does not suffer from amorphization due to radiation damage (e.g., Janeczek and Ewing 1991).

There are three slip systems identified for $\text{UO}_2$: {001}〈110〉 at room temperature and atmospheric pressure, and {110}〈110〉 or {111}〈110〉 at higher temperatures (Kelly et al. 2012). Any of these could be activated to generate microstructures during various processes, including concentration and/or release of minor/trace elements in uraninite. Here we employ EBSD analysis to study uraninite that has the necessary prerequisites to show relationships between minor element redistribution (modification of chemical zoning, fracture infill, and mineral inclusions; Macmillan et al. 2016) and microstructures resulting from lattice distortion.

**Analytical Methodology**

Quantitative analysis of uraninite was performed using a Cameca SX-Five Electron Probe Micro-Analyzer (EPMA; Adelaide Microscopy, University of Adelaide) equipped with five tunable wavelength-dispersive spectrometers (WDS). Twenty-eight elements were measured; methodologies for data collection/analysis are given in Macmillan et al. (2016) and Appendix 1. The EPMA was also used to generate WDS elemental maps including those for PbMo and CeLa in Figures 1a and 1b, respectively.

Electron backscatter diffraction (EBSD) data were collected using the EDAX-TSL EBSD system on a FEI Helios NanoLab “DualBeam” FIB/SEM platform (Adelaide Microscopy). Analytical details are given in Appendix 1. Three data-processing methods are applied: inverse pole figure (IPF), grain reference orientation deviation (GROD), and image quality (IQ) mapping.

**Results**

The uraninite studied is zoned with respect to minor elements, with Pb and REY (Ce is a proxy for LREE) having the highest concentrations, and these co-correlate with one another (Figs. 1a and 1b). The presence of discrete REY-minerals as minute inclusions can also be inferred from the Ce map (Fig. 1b). This grain was chosen because the chemical patterns show two, (Pb$\pm$REY)-poor, porous and fractured domains with equant-rhombic shape, aligned along the long axis of the planar section. One side of the section also displays edges parallel to the rhombo faces. Borinite and fluorite are also present as infill of fractures (Fig. 1a). Such a zonation pattern relative to the morphology of the grain, could indicate a type of sector zoning during primary growth, or alternatively, to secondary processes involving minor element redistribution within the grain. Based on the color coding of the IPF map (Figs. 1c and d), the grain orientation lies between the {111}, {001}, and {101} zone axes, and has been estimated as {112} (based on simulation of pole figures in Fig. A1, Appendix 2). Face indexing of the grain is shown accordingly on Figure 1c.

The subtle gradational color variations on the IPF map (Figs. 1c and 1d) indicate gradual changes in crystallographic orientation but no apparent relationships with the chemical zoning. The boundaries formed by a lattice rotation about the plane normal to several directions have been superimposed on the IPF and IQ maps, as have low-angle grain boundaries on the GROD map (Figs. 1–3). This was appropriate to test if there was any relationship between these boundaries and the known slip systems for UO$_2$. Slip systems such as {111}〈110〉, with rotation about the {112} direction and that correspond to the present grain orientation, show only a few tilt boundary traces on the IPF map (Fig. 1c), indicating little correlation between microstructures and chemical heterogeneity in the grain. In contrast, superimposed tilt boundaries formed by lattice rotation about {110}, normal to {001}〈110〉, but different to the present grain orientation, correlate with borinite ± fluorite infilled cracks, arrays of inclusions, and some of the chemical zonation boundaries on the IPF map (Fig. 1d).

Intragranular orientation deviation as displayed by GROD mapping (Fig. 2a) occurs as a response to deformation, or where there is stored strain (relative to a reference orientation) within a grain. There are variations in intragran crystalllographic orientations of up to 18°, although the majority of the grain has an orientation of between 3.5° and 7° (green) compared to the reference (blue, marked by a white cross). Moreover, the misorientation profile (Fig. 2b) displays the range of orientations along the A-B profile delineated on the GROD map. Low-angle grain boundaries

---

**Figure 1.** (a-b) EPMA-WDS maps showing Pb and Ce zonation in uraninite (Urn; adapted from Macmillan et al. 2016), with cracks infilled by borinite (Bn) and fluorite (Fl). Red-dotted lines demarcate (Pb$\pm$REY)-poor sectors. (c-d) EBSD-derived {001} inverse pole figure (IPF) map of UO$_2$, with superimposed tilt boundaries formed by a lattice rotation about the plane normal to {111}〈110〉 in c and {001}〈110〉 in d. UO$_2$ is of one dominant orientation (close to {112} zone axis) and represents a single grain with some gradational color variation reflecting slight distortion of crystal lattice. White- and black-dotted circled areas highlight two examples where tilt boundaries correlate to Ce zonation boundaries (b and d, respectively). Mean compositions (wt%) of low- and high-Pb zones are reported in Macmillan et al. (2016).
Incorporation of Pb and ΣREY within the crystal lattice was reported to be of the order of 0.2 apfu for Pb and ~0.1 apfu for ΣREY in the zoned type uraninite (Macmillan et al. 2016). Although oxidation of U⁴⁺ to U⁶⁺ was calculated to compensate for substitutions and charge balance, no changes to crystal symmetry or lattice defects were found in such highly substituted uraninite despite prediction of vacancies or other crystal structural modifications (Janeczek and Ewing 1991). If all measured Pb is assumed as radiogenic, the oscillatory zoning with respect to Pb (and ΣREY) typical of primary uraninite at OD (Macmillan et al. 2016) is a self-induced diffusion patterning mechanism that traps daughter isotopes formed during α-decay events. Weak oscillatory zoning with respect to (Pb+ΣREY) is also observed in the Th-U sector zoned uraninite from the mesoproterozoic pegmatite in Southern Norway, where the sector zoning is attributed to primary growth (Alexandre et al. 2015).

Zones of comparable low-(Pb+ΣREY) concentrations with those discussed here for the square-shaped-sectors (<0.1 apfu for Pb and ~0.1 apfu for ΣREY) in the zoned type were also reported, but only as incipient sectorial zoning on (h0l) or equivalent directions in the primary uraninite from OD (Macmillan et al. 2016). Also documented by these authors, were the presence of rare, fine particles of galena in parts of primary uraninite grains affected by sub-micrometer fractures, infilled with bornite ± fluorite. Zonation patterns of Pb that are oscillatory, sectorial, or a combination thereof, can be the result of element redistribution during the same or sequential self-induced α-recoil dry events, and/or as a result of the interaction with fluids of differing chemistry (Cu, S, F) to uraninite. Bornite ± fluorite inclusions and infill, are more abundant in the zoned uraninite, and these can be used to elucidate fluid chemistry. Microstructural analysis is essential in being able to link the observed chemical patterns and heterogeneity with micro- and meso-scale lattice defects that could have assisted ingress of fluids during superimposed geological events.

Lattice distortion and chemical heterogeneity

The microstructural analysis of zoned uraninite shows lattice rotation/dislocations tied to preferential slip systems, low-angle boundaries, and areas of high strain. All these microstructures correlate with directions/traces of chemical heterogeneity in the grain, i.e., (Pb+ΣREY)-zonation, pores, inclusions, and (bornite ± fluorite)-infilled cracks. The correlation between lattice rotation about the ⟨1T0⟩ direction on {001}⟨1T0⟩ slip system and the majority of tilt traces on the IPF map (Fig. 1d) indicates that accumulation of dislocations and pile-up defects are attributable to the low-temperature slip system in UO₂ (Boyle et al. 1998; Kelly et al. 2012). Such a system is active during superimposed alteration since it is controlled by directions different to the grain orientation.

Lattice distortion, coincident with directions parallel to {201} and {021} faces of sector zoning (indicated by dashed lines on Fig. 1d), and also with the orientation of infilled fractures, is highest in areas of high stored strain accommodated by an increase in the abundance of low-angle boundaries (Fig. 2b). Therefore, fracturing of uraninite could be considered a result of strain hardening by dislocation pile-up along chemical boundaries that impede dislocation glide and prohibit recovery. This is plausible since a considerable amount of strain energy is stored in the region around a dislocation (Kelly et al. 2012).

Any distortions to the crystal lattice within the diffracting vol...
All the above support the interpretation that the observed (Pb+ΣREY)-sector zoning is a result of the removal of these elements from pre-existing uraninite. Zones of structural weakening were formed as a result of the accumulation of defects and dislocations into tilt boundaries, which formed via lattice rotation about the plane normal to the active slip system in uraninite, permitting the ingress of a hydrothermal fluid into uraninite. Where dislocations and defects pile-up (i.e., along active slip systems), high-diffusivity ingress of a hydrothermal fluid into uraninite. Where dislocations and defects pile-up (i.e., along active slip systems), high-diffusivity pathways can be formed, aiding element mobility (Reddy et al. 2007, and references therein). Replacement of uraninite by boronite ± fluorite occurred along these planes, and these share common crystallographic orientations (both pink/orange in Figs. 1c and 1d). The same fluids are likely responsible for the presence of other trace elements, such as Ca and As within the (Pb+ΣREY)-depleted sectors (Macmillan et al. 2016), as well as increased pore inclusion content. The documentation of low-angle boundaries associated with high-strain areas provides evidence for a dynamic rather than a static recovery process. Thus the ability for uraninite to progressively self-anneal radiation damage (in contrast to static temperature-driven annealing processes) may have modified the chemical zoning, but more importantly, the interaction between uraninite and ingressing fluids must have been pivotal in forming the modified zonation patterns observed in zoned uraninites.

The results here are further evidence that the zoned uraninite is a distinct, intermediate stage during in situ transformation of uraninite from primary to cobweb stages (Macmillan et al. 2016). In the last stage (Fig. A3, Appendix 1), pseudomorphic sulfide replacement of uraninite is more intense and leads to extremely modified forms of zoned type, with the microstructural features (i.e., GROD, IQ maps) for cobweb uraninite being a variant of those displayed for zoned uraninite (Figs. 1–3).

**IMPLICATIONS AND OUTLOOK**

Uraninite at OD has been exposed to a prolonged geologic history and has undergone multiple fluid-rock interaction events at variable flow rates, fluid pressures, temperatures, and rheologic contexts since early-stage deposit formation at ~1590 Ma (Ciobanu et al. 2013). The interpretation of the evolution of uraninite is important in constraining mineralizing stages at OD and elsewhere. Future U-Pb uraninite geochronology requires a detailed knowledge of the inherent heterogeneity within these uraninites, since these dating methods assume chemical homogeneity at the scale of the microprobe beam. Thus, without combined microchemical and microstructural studies such as this, characterization of the heterogeneity is not possible, and erroneous chemical ages may be attained. This type of work should be applied to other U-bearing minerals featuring comparable chemical-textural complexity such as hematite (Ciobanu et al. 2013), an intrinsic hydrothermal mineral in IOCG deposits.

**ACKNOWLEDGMENTS**

This work forms part of the Ph.D. of E.M. and is supported by BHP Billiton Olympic Dam. N.J.C., K.E., and A.P. acknowledge the ARC Research Hub for Australian Copper-Uranium. Staff at Adelaide Microscopy are thanked for instrument training. We appreciate insightful comments and suggestions from reviewers Mark Pearce, Alan Boyle, and Paul Alexandre, and Editor Ian Swainson.

**REFERENCES CITED**


