



Erratum

Erratum: “A Simplified Approach to Estimate Limiting Drawing Ratio and Maximum Drawing Load in Cup Drawing”
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The correct form of Eq. (16) is as follows:

$$\left[\frac{R_0}{r_1} \right]_c = \text{LDR} = \sqrt{e^{(1+n)[(2fe^{-n} - e^{-\mu\pi/2} t_0 / r_d) \sqrt{(1+R)/2} - 4\mu \sqrt{(1+2R)/[2(1+R)]}] + e^{2n \sqrt{(1+R)/2}} - 1} \quad (16)$$