

evaluate maximum longitudinal growth of a NDE missed flaw under fatigue loads. Axial length determinations provide input to leak-before-break condition considerations.

References

- 1 Shah, R. C., and Kobayashi, A. S., "Stress Intensity Factor for an Elliptical Crack Under Arbitrary Normal Loading," *Engineering Fracture Mechanics*, Vol. 3, 1971, pp. 71-96.
- 2 Kobayashi, A. S., et al., "Inner and Outer Cracks in Internally Pressurized Cylinders," Presented at the Petroleum Mechanical Engineering and Pressure Vessels and Piping Conference,

Mexico City, September 19-24, 1976 (ASME Paper No. 76-PVP-6).

- 3 Merkle, J. G., "Fracture Mechanics Analyses and Investigations," *ORNL-TM-4729*, Vol. II (HSST), Oak Ridge National Laboratory.
- 4 Iida, K., and Kawahara, M., "Changes in Fatigue Crack Shape During Growth," Department of Naval Architecture, University of Tokyo, Naut Report No. 9011, June 1975.
- 5 Sommer, E., Hodulak, L., and Kordisch, H., "Growth of Part-Through Cracks in Thick-Walled Plates and Tubes," *ASME Journal of Pressure Vessel Technology*, Feb. 1977, pp. 106-111.
- 6 ASME Boiler and Pressure Vessel Code, Section XI (1974).

DISCUSSION

C. W. Smith²

The author has presented a technique for use by the analyst in dealing with a class of problems for which analytical methods, except for pioneering studies of Sommer, et al. [6], are not generally available in the open literature, namely fatigue crack growth in three dimensional (3D) cracked body problems. Moreover, by assuming the material parameters in the Paris crack growth law to be applicable to the three dimensional case, the approach allows predictions of subsequent flaw shapes for non-self-similar flaw growth. Thus, the paper appears to be an important contribution to the fracture mechanics literature and should serve as a first step towards the goal of achieving accurate predictions of stress intensity distributions and corresponding flaw shapes in three dimensional cracked body problems.

In this connection, it should be noted that most solutions to bounded 3D cracked body problems are numerical and may involve assumptions pertaining to flaw shapes and growth characteristics which are not, in fact, in agreement with reality [6-13]. These studies suggest that, in complex 3D problems, a stress induced effect exists which produces a variation in flaw growth resistance [6, 8] or constraint [11, 12, 13] along the flaw border, implying that the two dimensional material parameters in the crack growth law may not be appropriate to the three dimensional problem. Moreover, such factors as stress level and cyclic to mean stress ratio may be significant [9].

Nevertheless the above paper constitutes an important contribution and should point the way towards attacking an important class of problems, and the author is to be congratulated.

Additional References

- 6 Sommer, E., Hodulak, L., and Kordisch, H., "Growth Characteristics of Part Through Cracks in Thick Walled Plates and Tubes," *ASME Journal of Pressure Vessel Technology*, Vol. 99, Feb. 1977, pp. 106-111.
- 7 Broekhoven, M. J. G., "Fatigue and Fracture Behaviour of Cracks at Nozzle Corners; Comparison of Theoretical Predictions with Experimental Data," *Proceedings of the Third International Conference on Pressure Vessel Technology, Part II, Materials and Fabrication*, pp. 839-852.
- 8 Hodulak, L., "Development of Part Through Cracks and Implications for the Assessment of the Significance of Flaws," Paper No. C89/78 (in Press), *Trans. of Institute of Mechanical Engineering*, 1978.
- 9 Hodulak, L., Kordisch, H., Kunzelmann, and Sommer, E., "Influence of Load Level on the Development of Part Through Cracks," *Int. J. of Fracture*, Vol. 14, 1978, pp. R35-R38.
- 10 Smith, C. W., Peters, W. H., and Jolles, M. I., "Stress Intensity Factors for Reactor Vessel Nozzle Cracks," *ASME Journal of Pressure Vessel Technology*, Vol. 100, May 1978, pp. 141-149.
- 11 Smith, C. W., and Peters, W. H., "Experimental Observations of 3D Geometric Effects in Cracked Bodies," *Developments in Theoretical and Applied Mechanics* (Proc. of Ninth SECTAM), Vol. 9, May 1978, pp. 225-234.
- 12 Smith, C. W., McGowan, J. J., and Peters, W. H., "A Study of Crack Tip Non-Linearities in Frozen Stress Fields," (in Press), *J. of Experimental Mechanics*, 1978.

- 13 Smith, C. W., and Peters, W. H., "Prediction of Flaw Shapes and Stress Intensity Distributions in 3D Problems by the Frozen Stress Method," (in Press), *Proceedings of the Sixth International Conference on Experimental Analysis*, Munich, 1978.

Author's Closure

The author agrees with Professor Smith that numerical solutions for 3D cracked geometries with various assumptions can lead to misleading interpretations of the Stress Intensity (K_I) variation along the crack front. If an adequate resolution of stress intensity can be made, then the technique presented in the paper will have a wider applicability. The paper presented results for structures with uniform material properties. The model could be easily extended to non-uniform materials as well, i.e.,

For the Paris crack growth law

$$\frac{bd}{dN} = C_1(\Delta K_b)^{n_1} - \text{growth along } b\text{-axis} \quad (1)$$

and

$$\frac{da}{dN} = C_2(\Delta K_a)^{n_2} - \text{growth along } a\text{-axis} \quad (2)$$

By dividing equation (1) by equation (2)

$$\frac{db}{da} = \frac{C_1}{C_2} \frac{(\Delta K_b)^{n_1}}{(\Delta K_a)^{n_2}} \quad (3)$$

For cases where Paris law is inadequate to represent a structural material response to fatigue, representation similar to equation (3) can be generated. Where fatigue crack growth can be represented by a product of parametric effects, i.e.,

$$\frac{db}{dN} = C_1 f_{11}(\sigma_m) f_{12}(x_1) f_{13}(x_2) \dots (\Delta K_b)^{n_1} \text{ for } b \text{ axis growth} \quad (4)$$

and

$$\frac{da}{dN} = C_2 f_{21}(\sigma_m) f_{22}(x_1) f_{23}(x_2) \dots (\Delta K_a)^{n_2} \text{ for } a \text{ axis growth} \quad (5)$$

where

$$f_{11}(\sigma_m) \text{ and } f_{21}(\sigma_m) = \text{functions dependent on mean stress}$$

and

$$\left. \begin{matrix} f_{12}(x_1), f_{13}(x_2) \\ f_{22}(x_1), f_{23}(x_2) \end{matrix} \right\} = \text{other functional parameters}$$

It can be shown that for uniform material properties an expression identical to equation (6) of the paper can be obtained namely,

$$\frac{db}{da} = \left(\frac{\Delta K_b}{\Delta K_a} \right)^n \quad (6)$$

The main problem in complex 3-D structures would be to obtain an adequate functional relationship for $\Delta K_b/\Delta K_a$, especially if the crack front does not maintain a general elliptic shape with crack growth.

²Professor of Engineering Science and Mechanics, Virginia Polytechnic Institute and State University, Blacksburg, Va., 24061.