


## Photo-catalytic dye degradation of methylene blue by using ZrO<sub>2</sub>/MWCNT nanocomposites

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### ABSTRACT

Photocatalytic degradation of the dyes was deliberated by altering the catalyst and dye concentrations. The Zirconium oxide/multiwall carbon nanotube (ZrO<sub>2</sub>/MWCNT) catalyst was facilely synthesized by a hydrothermal synthesis method. The nanocomposite ZrO<sub>2</sub>/MWCNT was formed in hydrothermal condition 95 °C of low growth temperature. The physico-chemical properties were successfully characterized using X-ray diffraction (XRD), scanning electron microscope (SEM), energy dispersive spectroscopy (EDS), dynamic light scattering (DLS) analysis, and X-ray photoelectron spectroscopy (XPS). The presence of Orbicular shaped ZrO<sub>2</sub> nanocrystallines and multiwall carbon nanotubes was characterized by XRD pattern, and shows the presence of ZrO<sub>2</sub> and MWCNT with the 2θ peaks at 19.62, 22.5 & 30.2. The thermal behavior of the ZrO<sub>2</sub>/MWCNT partials was also investigated by differential thermal analysis, and their vibrational bands were identified by infrared spectroscopy. The photo catalytic degradation of methylene blue in industrial wastewater was observed under UV light irradiation using the synthesized ZrO<sub>2</sub>/MWCNT as catalyst. The results revealed that the ZrO<sub>2</sub>/MWCNT nanoparticles exhibited high degeneration with COD and TOC reducing from 241 mg/L and 148.00 mg/L to 2.34 mg/L and 1.26 mg/L respectively with an efficiency of 90–94% over 25–60 min duration of UV irradiation. In comparison with the pristine Zirconium oxide and MWCNT, the composite ZrO<sub>2</sub>/MWCNT nanoparticles exhibited more efficient, durable and stable photo-catalytic activity during experiments.

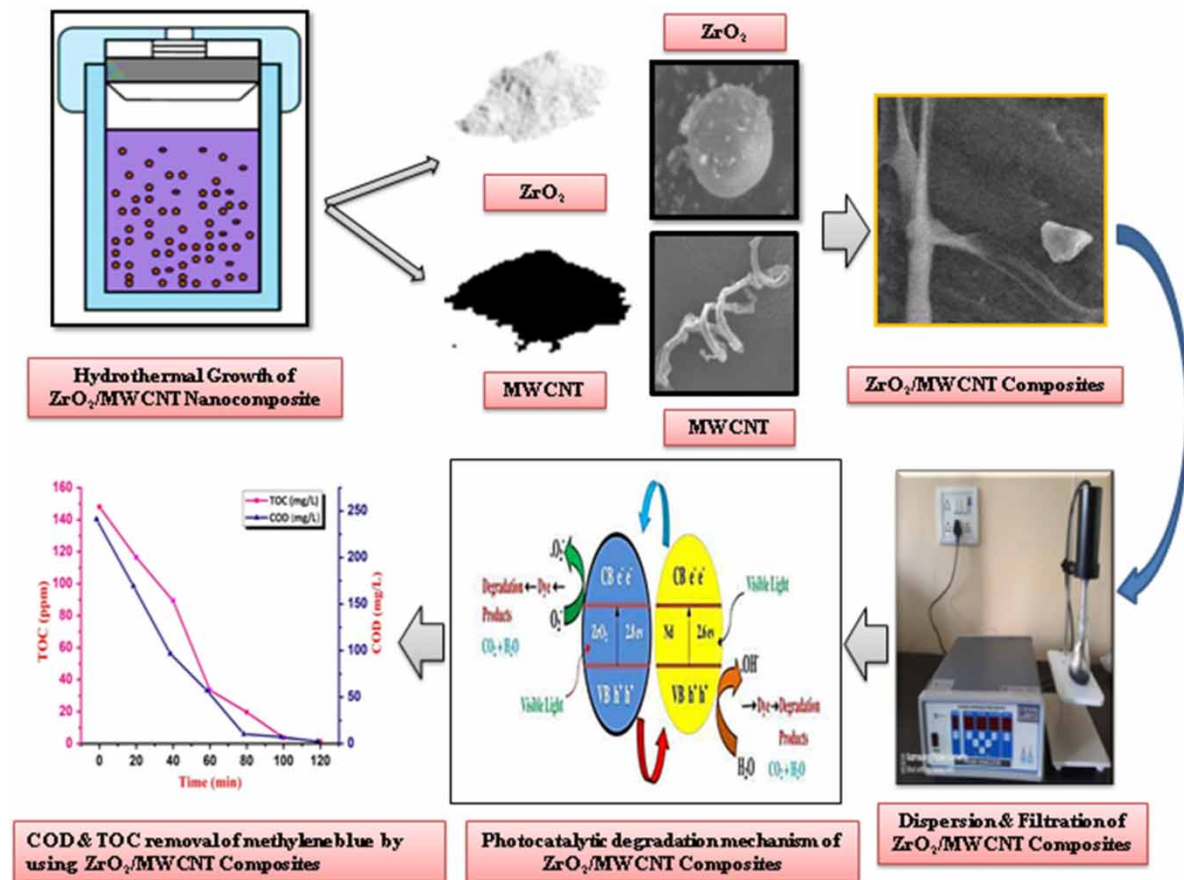
**Key words:** methylene blue, multiwall carbon nanotube (MWCNT), photocatalytic activity, Zirconium oxide

### HIGHLIGHTS

- The ZrO<sub>2</sub>/MWCNT nanoparticles exhibited high degeneration efficiencies (90–94%) for 25–60 min of UV irradiation time.
- The ZrO<sub>2</sub>/MWCNT nanocomposite exhibits a highly structural uniqueness combined with hydrothermal method and has a large surface area.
- The present investigation serves as a base-line data for future studies on ZrO<sub>2</sub>/MWCNT nanocomposites for wastewater treatment.

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## GRAPHICAL ABSTRACT



## 1. INTRODUCTION

According to the investigation by World Health Organization, about 1.8 billion people worldwide are still using contaminated water (Abhilash *et al.* 2019a). Hence, the strongest challenge to the international community has led mankind to energy-intensive water extraction and treatment processes (Abinaya *et al.* 2021). Among them, photocatalysis has drawn attention from the scientific community to contribute to the best solution for wastewater treatment-associated problems (Amin *et al.* 2014). Photocatalysis and its associated technologies offer excellent and environmentally-friendly removal of organochemical pollutants (Abhilash *et al.* 2019b). Photocatalysis is a method that involves breaking down or decomposition of varied dyes, organic dirt, and biological species such as harmful fungi and viruses on surfaces with using UV or light irradiation to make it clean (Butt 2020). Many procedures have been used for dye degradation including chemical oxidation, flocculation, chemical coagulation, membrane filtration, and biological degradation (Chanikya *et al.* 2021). These methods have their own disadvantages, and none is effective in completing the degradation of dyes used for coloring from wastewater (Bharath *et al.* 2020). Most of these techniques need sophisticated instrumentality and involve high prices, obstructing their application. Therefore, a cheap and environmentally friendly methodology is required to get rid of the contamination caused by wastewater (Ghazanfari *et al.* 2021). Among all the methods, nanoscience and nanotechnology are attractive and emerging areas of research. Nanoparticles own numerous improved properties such as smaller size, uniform size distribution, higher surface area, and high thermal and electrical conductivity (Wahab *et al.* 2018; Priya *et al.* 2020). Zirconium oxide nanoparticles (ZrO<sub>2</sub>) have attracted significant interest as a highly active catalytic material for wastewater treatment (Liu *et al.* 2018), mainly because of their excellent properties, like biocompatibility, chemical inertness, outstanding chemical and thermal stability, good corrosion resistance, and a high isoelectric point, complete degradation of contaminants, and no secondary pollution (Naghypour *et al.* 2018; Ahmad *et al.* 2019; Yazdi *et al.* 2018). However they have high electrical conductivity. In particular, MWCNT is considered to be a highly suitable dopant because of its advantages, including

high catalytic activity, good electrochemical properties, high-temperature resistance, and eco-friendly nature (Jagadish *et al.* 2018). Specifically,  $Zr^{4+}$  ions can replace carbon ions in the ZrO lattice, promoting strong interactions between Zr and C atoms and leading to Zr-C-O systems with enhanced electronic and catalytic activities (Ahmad *et al.* 2019; Sadiković & Nigović 2017). Numerous synthetic strategies, including hydrothermal routes, have been widely exploited for the controlled synthesis of  $ZrO_2$ /MWCNT with tunable sizes and morphologies (Yasin *et al.* 2016). Such a composite is more efficient, because of its simple process, high purity and homogeneity of samples, and low cost with high sensitivity (Sadiković 2017; Priya *et al.* 2020). nanocatalyst played important role in photoexcitation of electrons – hole pairs with high catalytic activity under visible light irradiation. The reason for such behavior is due to the fact that MB is a cation dye (Naghipour *et al.* 2018), and this can also be attributed to the fact that at higher pH value the surface charges of the adsorbent have become more negatively charged (Balarak *et al.* 2015; Jaafari *et al.* 2020; Ramesh *et al.* 2020). The formation of a highly stable, readily storable, compact  $ZrO_2$ /MWCNT, composite may provide a new pathway for the purification of effluent (Sharma *et al.* 2018; Serpone 2000; Ramesh & Shivanna 2021). It should be pointed out that from our simulations, the adsorption of dye occurs with  $ZrO_2$ /MWCNT, which forms hydrogen bonds and weak van der Waals interactions (Verlicchi & Ghirardini 2019). The XRD and SEM characterization provides fundamental evidence of the high yield and purity of composite preparation (Dagar & Narula 2017; Assis *et al.* 2019). UV-visible spectroscopy, the EDS test, and DLS are accurate, convenient, and rapid characterization tools for monitoring the adsorption and pollution removal process in aqueous systems (Kassem *et al.* 2019; Higashiwaki & Fujita 2020; Kharlamova & Eder 2020).

In this work the attempt is made to synthesize  $ZrO_2$ /MWCNT nanocomposite by a hydrothermal method. The study aims to determine the photocatalytic degradation of methylene blue using synthesized rare orbicular shaped  $ZrO_2$ /MWCNT nanocomposite as catalyst. It is observed that the synthesized composite works effectively to reduce the COD and TOC concentration to a great extent. This exceptional combination of nanocatalyst was found to be more efficient, durable and stable when compared to the pristine  $ZrO_2$  and less study has been made in this direction.

## 2. MATERIAL AND METHODOLOGY

### 2.1. Zirconyl chloride octahydrate ( $ZrOCl_2 \cdot 8H_2O$ )

Zirconyl chloride is an inorganic compound with the formula of  $[Zr_4(OH)_8(H_2O)_{16}]Cl_8(H_2O)$ , more commonly written  $ZrOCl_2 \cdot 8H_2O$ , and referred to as zirconyl chloride octahydrate. It is a white solid and is the commonest soluble by-product of atomic number 40. The  $ZrOCl_2 \cdot 8H_2O$  was purchased from (Sigma Aldrich, India) (Sadiković 2017). Polystyrene is a polymeric compound, potassium hydroxide AR (CDH, fine chemical, India), dichloromethane, sodium hydroxide (NaOH), ferric chloride (97%, Fe 21.6%, Sigma Aldrich, India), and nitric acid (Sigma Aldrich, India).

### 2.2. Synthesis of Zirconium oxide

Take a 50 ml conical flask with 20 ml of distilled water. Add 0.1 M of zirconyl chloride octahydrate ( $ZrOCl_2 \cdot 8H_2O$ ) and dissolve it with effective stirring. After few minutes, add 0.2 M of potassium hydroxide (KOH) dissolved in 5 ml of distilled water. After some time precipitation occurs, then the solution was transferred into a stainless-steel Teflon lined sterilized container of 15 ml and kept in an oven at 180 °C for 16 h (Kronka *et al.* 2021). To remove the soluble impurities and depress agglomeration, the ensuing precipitates square measure was cleansed with water and absolute alcohol. The final product was dried for 3 h in a vacuum at 80 °C.

### 2.3. Synthesis of multiwall carbon nanotubes

Polystyrene was used as the carbon source for the growth of MWCNT, dichloromethane was used as a solvent to dissolution of polystyrene to influence the synthesis of MWCNT. Sodium hydroxide was used as a chemical activation agent to activate hydrocarbon. Ferric chloride was used as a catalyst under hydrothermal reaction. In a typical synthesis, 1.5 g of powdered polystyrene was added to 30 ml dichloromethane. The solution mixture was kept in a magnetic stirrer for 30 min at laboratory temperature, then 8 ml of the above solution mixture was transferred into 20 ml capacity Teflon liner, further 6 ml of 20% sodium hydroxide solution was added to the mixture and 0.25 g of dried ferric chloride was added. The Teflon liner was closed and placed in the stainless steel autoclave was placed in hot air oven which was fixed tightly. Further the autoclave was placed in hot air oven and heated (120–160 °C) for different temperature and different duration (10–24 hr) (Jagadish *et al.* 2016).

## 2.4. Zirconium oxide/MWCNT composite synthesis method

Synthesized multiwall carbon nanotubes were purified by refluxing the as-received sample in 10 wt.% nitric acid for 12 h. The acid-treated, dispersed MWCNT was then collected by filtration and dried at 120 °C for 12 h in vacuum. A typical synthesis process of the ZrO<sub>2</sub>/MWCNT nanocomposite is described as follows. Firstly, 0.1 g MWCNT was dispersed in 25 ml deionized [DI] water by ultrasonic vibration for 2 h. Then, 0.3 g ZrO<sub>2</sub> was added into the above suspension, and the mixed solution was stirred by a magnetic bar for 2 h. After that, the mixed solution was transferred to a 30-mL, Teflon-lined, stainless steel autoclave. The autoclave was sealed and put in an electric oven at 150 °C for 6 h and then naturally cooled to room temperature. After the hydrothermal treatment, the resultant samples were collected by filtration and washed with DI water. ZrO<sub>2</sub>/MWCNT nanocomposites were finally dried in an oven at 100 °C for 12 h for further characterization.

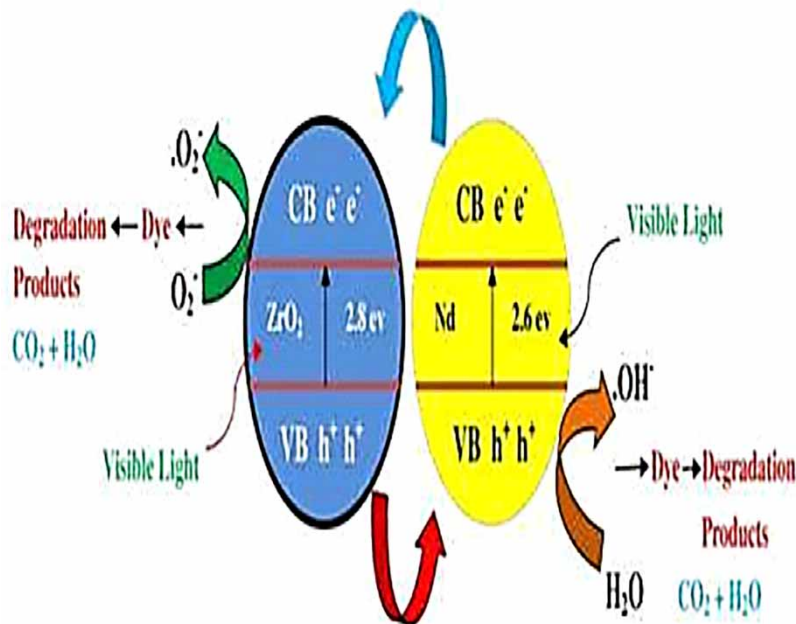
## 2.5. Photocatalytic degradation mechanism of dye using doped ZrO<sub>2</sub>/MWCNT

The designed ZrO<sub>2</sub>/MWCNT is evaluated by degradation of methylene blue dye (250 ml of textile effluent). The different initial concentration of ZrO<sub>2</sub>/MWCNT was considered for performing the degradation experiment as shown in Figure 1 with 5 mg of ZrO<sub>2</sub>/MWCNT nanoparticles. The experiment was carried out in a UV light radiation cabinet (model No.EQ780). A150 W Xenon lamps were used as light sources; the standard distance was maintained between the UV source and reaction vessel, which is about 5–15 cm. Before starting the reaction, the suspension was stirred using a magnetic stirrer in the darkroom for 30 min, then the reaction setup was exposed to a UV cabinet under normal conditions (Lombardo *et al.* 2016; Abhilash *et al.* 2019b). The sample was taken to calculate the photodegradation efficiency of methylene blue using:

$$\text{Removal efficacy} = \frac{C_0 - C}{C_0} \times 100$$

where  $C_0$  is the initial concentration of methylene blue and  $C$  is the concentration of dye after degradation.

It was necessary to measure the chemical oxygen demand (COD) and total organic carbon (TOC) to assess the purity of the degraded dyes before discharging. Total organic carbon (TOC) analysis was performed to understand and estimate the extent of mineralization of MB throughout the strategy. The photocatalytic degradation methodology may result in the disappearance of color. This study discloses that the color disappearance of the dye was quicker than the degree of mineralization with most TOC removal. This processed that the dye molecules were reinigorated to totally different intermediates and that the dye was systematically decolorized in up to



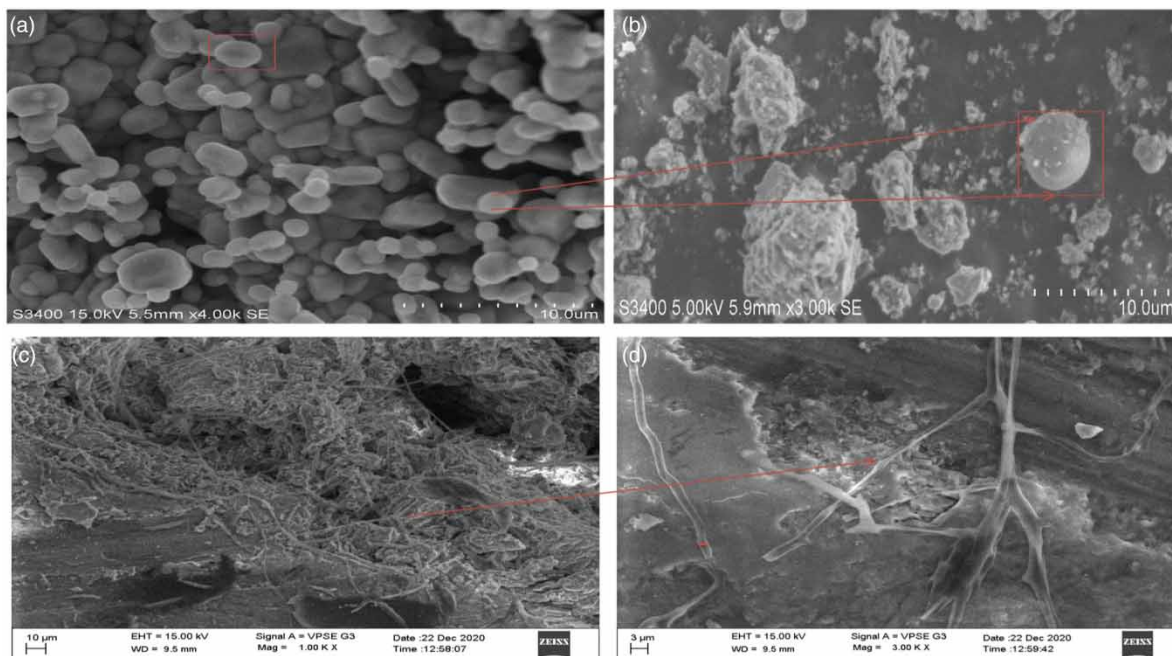
**Figure 1** | Photocatalytic degradation mechanism of methylene blue dye.

120 min, which could cause complete mineralization. Similarly, the reduction of COD reflects the extent of removal or mineralization of associate organic species; the proportion of change in COD and TOC throughout photo-removal was measured as beneath optimum reaction conditions [concentration 9 metric long measure, catalyst concentration 0.75 g, pH scale 5 and irradiation time of up to 120 min]. The solutions obtained after 120 min of photo-removal showed an enormous decrease in COD and TOC concentration.

### 3. RESULTS AND DISCUSSION

#### 3.1. Scanning electron microscope (SEM)

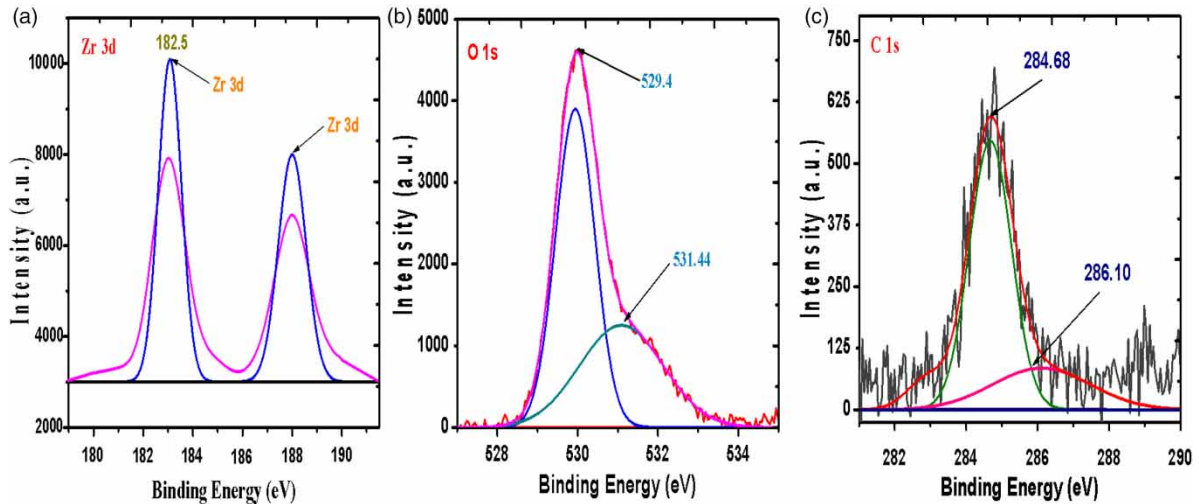
Figure 2 shows the characteristic SEM images of  $ZrO_2$  and MWCNTs and  $ZrO_2$  /MWCNT composites. The untreated MWCNTs were observed and has an their outer diameter in the range of  $<10$  nm with tubular structures, Zirconium oxide has an orbicular shaped nanostructure. Prior to the modification of the composite, it was possible to identify in the micrographs during ultrasonication that the MWCNTs were combined with the  $ZrO_2$ . These SEM images were taken for the material at pH 4 (acidic condition) in which adsorption was greater. The adsorbent ( $ZrO_2$ /MWCNT) morphologies (Almaev *et al.* 2021).



**Figure 2** | Scanning electron microscope (SEM) images of the grown (a) and (b)  $ZrO_2$  and (c) MWCNT and (d)  $ZrO_2$ /MWCNT nanostructures via hydrothermal method with different growth temperatures.

#### 3.2. X-ray photoelectron spectroscopy (XPS) analysis

The chemical composition of the prepared  $ZrO_2$ /MWCNT composites and chemical prominence of elements was confirmed by XPS analysis to compare the purity of the surface and the degree of oxidation, to gain vision of the shape evolution and to unravel the formation mechanism of the samples. The spectrum shows (Figure 3) that the  $ZrO_2$ /MWCNT composite consists of Zr, O and C elements. The corresponding high-resolution XPS spectra are provided in Figure 3. The results show the presence of a large amount of carbon. The C 1s spectrum shows three deconvoluted peaks at 282.92, 284.68 and 286.10 eV that could be endorsed to the  $sp^2$  C – C, C – O and N – C – N bond in the composite, respectively. The peaks of Zr and O are clearly visible, indicating that the samples were greatly pure. The core-level binding energies of Zr 3d, and O 1s, which have been corrected for the surface charging effect, were determined from the respective XPS spectra. High-resolution Zr 3d, and O 1s, XPS spectra were taken of the synthesised samples. An analysis of the XPS results shows a strong effect on both the Zr and O atoms. The Zr 3d peak is identified at 182 and 188 eV in the spectra of the samples respectively, which suggests the presence of material that is metallic in nature. These results of electron



**Figure 3** | XPS pattern of (a) binding energy of Zr 3d; (b) binding energy of O 1s; (c) binding energy of C1s.

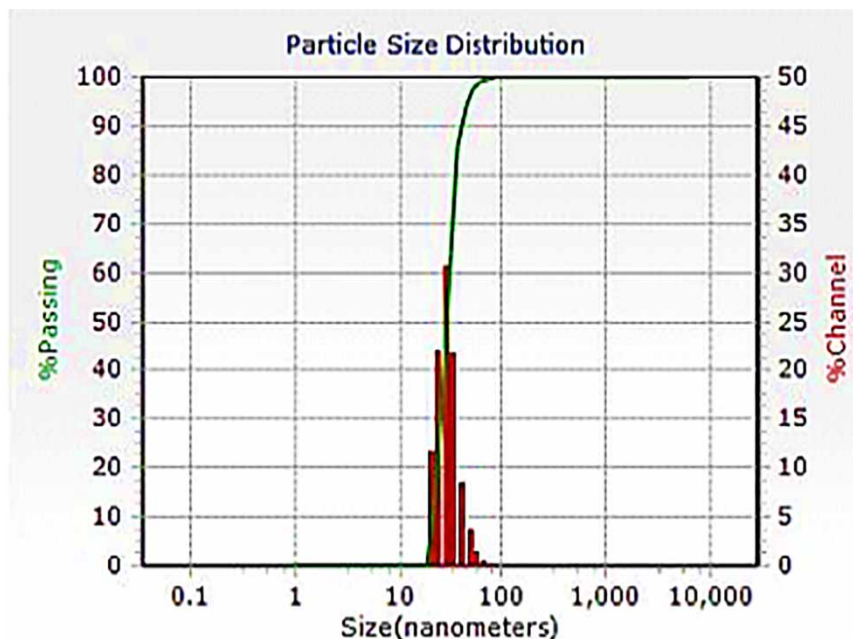
irradiation show that structural grey metal has a tendency to absorb electrons. The high-resolution O 1s spectra could be fitted into three peaks at 530.6, 531.7 and 532.8 eV. The peak at 530.6 eV could be attributed to the oxygen in OH group or water species adsorbed by the composite. The peaks with the binding energy of 531.7 and 532.8 eV could be assigned to the oxygen in  $\text{ZrO}_2$  and O – C, respectively.

### 3.3. Dynamic light scattering (DLS)

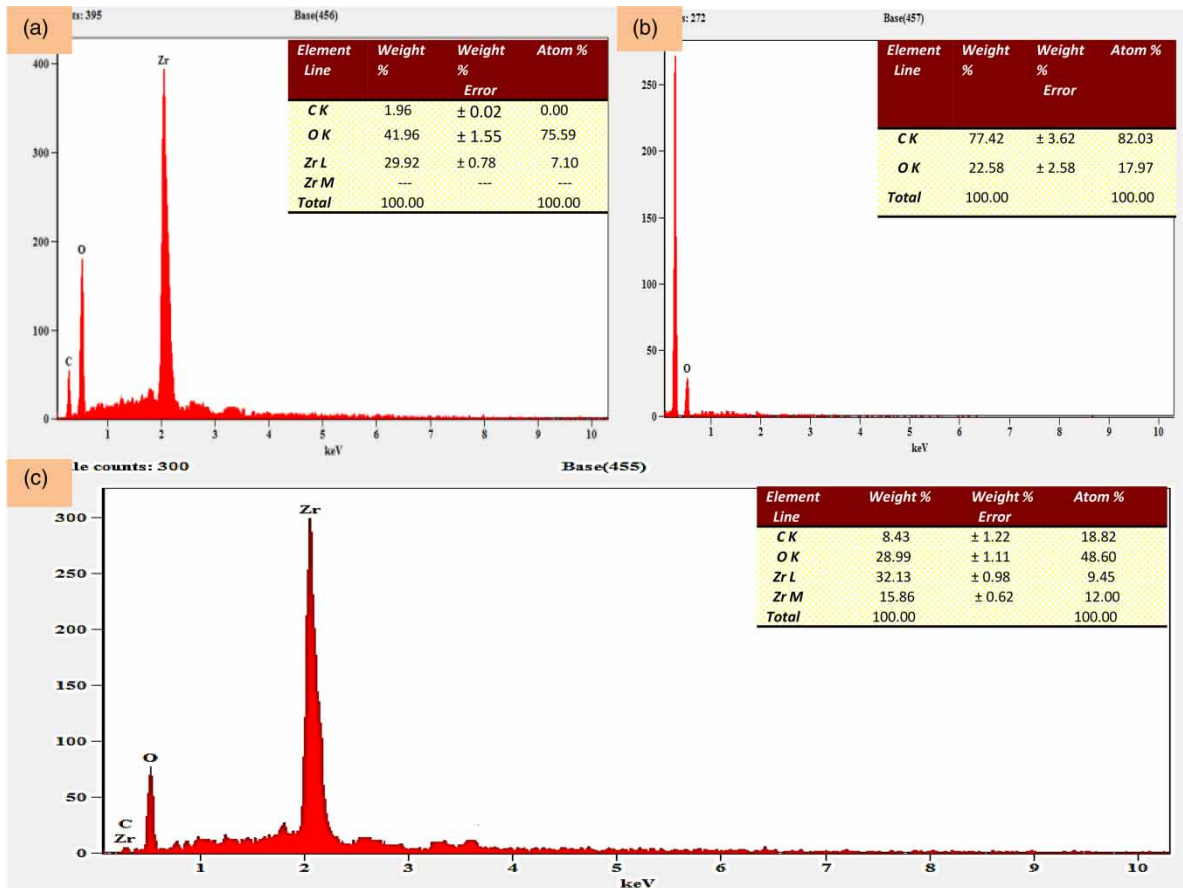
DLS is the most helpful technique for characterizing nanomaterials in solutions, attributable to the Brownian movement of particles. The particle sizes of dispersed MWCNT were analyzed by using DLS. The untreated  $\text{ZrO}_2/\text{MWCNT}$  has an average particle size of 23–87 nm, as shown in Figure 4. Zeta potential was calculated using DLS, which explains the stability of MWCNT in solutions by having an absolute value greater than 30 mV.

### 3.4. Energy dispersive X-ray spectroscopy (EDS)

Energy dispersive spectroscopy (EDS) analysis confirmed the phase purity of the  $\text{MWCNT}/\text{ZrO}_2$  photo-catalyst, as shown in Figure 5. Based on theoretical calculations, a certain amount of Zirconyl chloride octahydrate was



**Figure 4** | Dynamic Light Scattering (DLS) images of the grown MWCNT/  $\text{ZrO}_2$  nanostructures via hydrothermal method with different growth temperatures.



**Figure 5** | Energy Dispersive X-Ray spectroscopy (EDS) images of (a)  $ZrO_2$ , (b) MWCNT and (c)  $ZrO_2$ /MWCNT nanostructures via hydrothermal method.

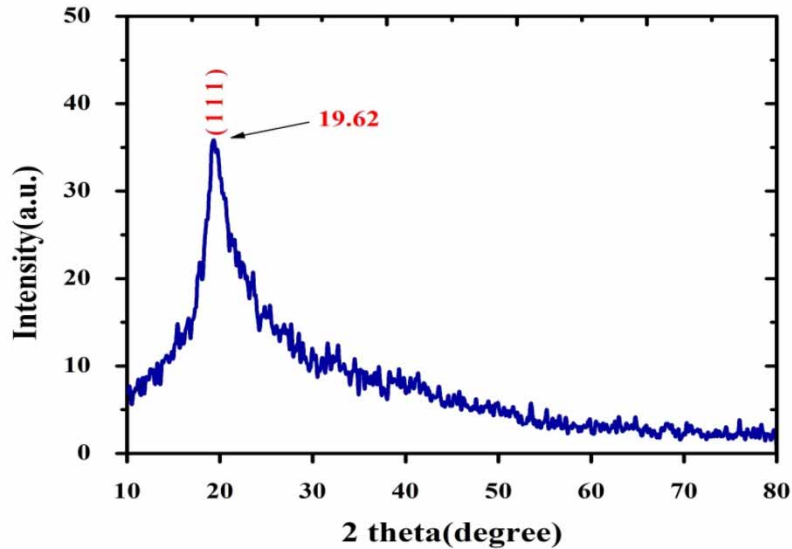
used in the synthesis of the nanocomposite. However, EDS analysis revealed that the amount of  $ZrO_2$  formed in the final product was 29.92 wt(%) for the optimized sample. The excess amount of unrelated  $ZrO_2$  salt was filtered out during the washing process. The elemental composition of the  $ZrO_2$ /MWCNT photo-catalyst, the average particle size distribution measurement of the  $ZrO_2$ /MWCNT photo-catalyst are shown in (Figure 5) The particle sizes are distributed in the range of fill scale count 395 nm, and the average particle size is about 69.55 wt (%). The stability analysis of the  $ZrO_2$ /MWCNT particles in de-ionized water suspension was carried out by zeta potential measurement.

### 3.5. X-ray diffraction (XRD) of $ZrO_2$ /MWCNT composites

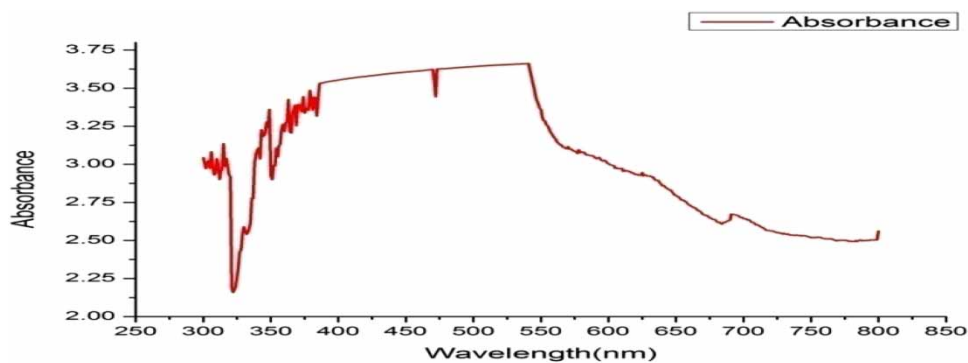
The crystalline study of  $ZrO_2$ /MWCNT composites was investigated by powder XRD (Figure 6). The XRD pattern revealed the peaks related to MWCNT and  $ZrO_2$ . In the XRD pattern, among the peaks the strongest direction angles at  $2\theta = 19.62^\circ$  can be indexed to the (111) reaction of the circular structure. The sharpness of the peak at the angle  $2\theta = 22.5^\circ$  indicates the graphite structure of the MWCNT without significant damage in the composite material. The other characteristic diffraction peak at  $2\theta = 20.1^\circ$  and  $30.2^\circ$  is associated with the C (100) diffraction of MWCNT (which corresponds to a crystalline orthorhombic lattice), which indicates the semi-crystalline nature of the  $ZrO_2$  present in the composite material.

### 3.6. UV-Vis spectroscopy

The dispersed and individual MWCNT are active in the UV-Vis region by exhibiting characteristic bands between 200 and 1,200 nm. It is possible to characterize dispersed MWCNT and  $ZrO_2$  by UV-Vis spectroscopy. Figure 7 depicts the UV-Vis spectra of dispersed MWCNT and  $ZrO_2$  obtained through hydrothermal reactions in supercritical conditions of respective organic solvents and standard (untreated) MWCNT. The absorbance of MWCNT was recorded for the prepared solution.



**Figure 6** | X-ray diffraction (XRD) of samples calcinated at different temperatures.  $2\theta$  scanned X-ray diffraction (XRD) patterns of the as-prepared a)  $\text{ZrO}_2$ /MWCNT nanocomposite.



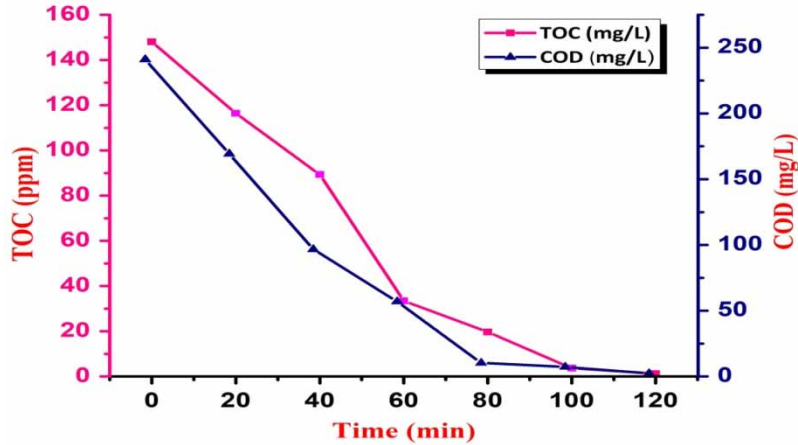
**Figure 7** | UV-Vis spectroscopy images of the grown  $\text{ZrO}_2$ /MWCNT nanostructures via hydrothermal method with different growth temperatures.

### 3.7. Photo-catalytic degradation of industrial wastewater using $\text{ZrO}_2$ /MWCNT

Photocatalytic of methylene blue dye degradation by various heterogeneous semiconductor materials such as Zirconium oxide, doped with MWCNT, is considered as an irreversible process since there exists no equilibrium between the dye solution and the photocatalyst. Initially, no dye degradation occurs at a time interval ( $t = 0$ ). But with increase in regular time interval, dye degradation occurs; in the presence of a visible light source radiation the adsorption of dye occurs with  $\text{ZrO}_2$ /MWCNT, in which electron transfer will take place, form hydrogen bonds will form and weak vander Waals interactions will occur. Consequently, the degradation occurred to allow dye molecules to move from solitary explication to the material interface and subsequently to carbon dioxide ( $\text{CO}_2$ ), and water ( $\text{H}_2\text{O}$ ). Maximum degradation occurs at the equilibrium time ( $t = 120$  min) by the photocatalyst. The photodegradation process of COD removal is 90–94% (Figure 8) and TOC removal is 87–96% of degradation using heterogeneous photocatalysts as considered by Langmuir–Hinshelwood first-order kinetics model. The nonlinear form of Langmuir–Hinshelwood first order kinetic model is expressed as follows.

In general, the photocatalytic activity of a metal oxide semiconductor depends on a number of factors, such as particle size, morphologies and surface properties. Pure  $\text{ZrO}_2$  was subjected to photocatalytic activity with methylene blue dye. The band-gap of pure  $\text{ZrO}_2$  is 2.8 eV and that of MWCNT doped  $\text{ZrO}_2$  is 2.6 eV. The lower band-gap of 2.6 eV in MWCNT-doped  $\text{ZrO}_2$  shows more ability to absorb UV light when compared to





**Figure 8** | Photo-degradation of methylene blue using  $ZrO_2/MWCNT$  photo-catalysts.

pure  $ZrO_2$  with a band gap of 2.8 eV. Though the band-gap decreased on adding ternary and quaternary elements, the photocatalytic activity was not effective due to the formation of three or more metal oxide nanocomposites. Though mixed metal oxide nanocomposites are formed, they contribute to some extent to the photodegradation of MB dye.

### 3.8. Adsorption kinetic study

For the adsorption process, it is a very essential parameter to determine the rate of time at which the adsorbate is removed from aqueous solution using the unit mass of adsorbent. The adsorbate concentration in aqueous solution can be measured at a certain time,  $q_t$  ( $mgg^{-1}$ ), which was determined by Equation (1):

$$q_t = \frac{C_o - C_t}{M} \times V \quad (1)$$

where  $C_t$  ( $mgL^{-1}$ ) is a concentration of adsorbate in aqueous solution at a certain time  $t$  (h).

The following equations were used for fitting the adsorption kinetics.

For the pseudo-first-order kinetic model,

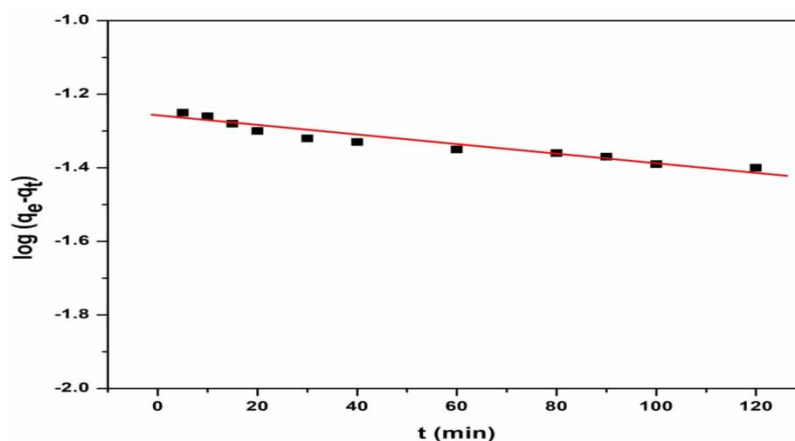
$$\log(q_e - q_t) = \log q_e - \frac{K_1}{2.303} t \quad (2)$$

For the pseudo-second-order kinetic model:

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{t}{q_e} \quad (3)$$

where  $K_1$  ( $min^{-1}$ ) is the rate constant of the pseudo-first-order and  $K_2$  ( $g^{-1} mg^{-1} min^{-1}$ ) is the rate constant of pseudo-second-order adsorption kinetics, respectively.  $q_e$  ( $mgg^{-1}$ ) and  $q_t$  ( $mgg^{-1}$ ) are the amounts of adsorbate adsorbed at equilibrium and time 't', respectively.  $K_{int}$  ( $mg^{-1} min^{-1/2}$ ) denotes the intraparticle diffusion rate constant and  $C$  ( $mg^{-1}$ ) was the thickness of the boundary layer of adsorbate onto adsorbent sites.

The rate constants obtained are linear within the plot of ' $\log(q_e - q_t)$  vs. time' and this linearity, which resembles pseudo-first-order reaction kinetics, was obtained from Equation (2). If a linear relationship is found, then  $k_1$  and projected  $q_e$  is determined from the slope and intercept of the plot (Figure 9), correspondingly. For the surface assimilation of MB, it has been detected that the pseudo-first-order equation fits well for the primary 90 min of contact time of dye with the adsorbent and then the data deviates from the theory. Thus, it is evident that the initial stages were based on rapid adsorption and follow pseudo-first order reaction kinetics (Table 1).



**Figure 9** | Adsorption kinetic of ZrO<sub>2</sub>/MWCNT for the adsorption of methylene blue dye.

**Table 1** | Adsorption kinetic of dye onto ZrO<sub>2</sub>/MWCNT adsorbent

Adsorbents	C <sub>0</sub> (mg/L)	q <sub>e,exp</sub> (mg/g)	Pseudo-first-order			Pseudo-second-order		
			K <sub>1</sub> (min <sup>-1</sup> )	q <sub>e,cal</sub> (mg/g)	R <sup>2</sup>	K <sub>2</sub> (g/mg min <sup>-1</sup> )	q <sub>e,cal</sub> (mgg <sup>-1</sup> )	R <sup>2</sup>
ZrO <sub>2</sub> /MWCNT	10	1.22	1.15	0.88	0.98	0.006	0.158	0.99

#### 4. CONCLUSION

ZrO<sub>2</sub>/MWCNT nanocomposite was successfully synthesized by a simple hydrothermal process for efficient organic pollutant dye removal. The structural, morphological, optical and thermal properties of the synthesized nanocomposite were extensively investigated using XRD, SEM, EDX, XPS, UV-Vis spectroscopy and DLS respectively. The XRD and XPS characterization provide fundamental evidence of the high yield and purity of composite preparation. The dye degradation results indicate that the synthesized ZrO<sub>2</sub>/MWCNT works effectively in degrading the methylene blue dye at the optimum pH of 5, over a duration of 120 min. The COD and TOC values are 90–94% and 87–96% respectively. It is a rare approach to methylene blue dye degradation by using an orbicular-shaped nanomaterial. It is observed that this removal process is more efficient and is environmentally friendly, reusable, durable and also cost effective.

#### ACKNOWLEDGEMENT

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#### DATA AVAILABILITY STATEMENT

All relevant data are included in the paper or its Supplementary Information.

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