

Development of downflow hanging sponge (DHS) reactor as post treatment of existing combined anaerobic tank treating natural rubber processing wastewater

Takahiro Watari, Trung Cuong Mai, Daisuke Tanikawa, Yuga Hirakata, Masashi Hatamoto, Kazuaki Syutsubo, Masao Fukuda, Ngoc Bich Nguyen and Takashi Yamaguchi

ABSTRACT

Conventional aerated tank technology is widely applied for post treatment of natural rubber processing wastewater in Southeast Asia; however, a long hydraulic retention time (HRT) is required and the effluent standards are exceeded. In this study, a downflow hanging sponge (DHS) reactor was installed as post treatment of anaerobic tank effluent in a natural rubber factory in South Vietnam and the process performance was evaluated. The DHS reactor demonstrated removal efficiencies of $64.2 \pm 7.5\%$ and $55.3 \pm 19.2\%$ for total chemical oxygen demand (COD) and total nitrogen, respectively, with an organic loading rate of $0.97 \pm 0.03 \text{ kg-COD m}^{-3} \text{ day}^{-1}$ and a nitrogen loading rate of $0.57 \pm 0.21 \text{ kg-N m}^{-3} \text{ day}^{-1}$. 16S rRNA gene sequencing analysis of the sludge retained in the DHS also corresponded to the result of reactor performance, and both nitrifying and denitrifying bacteria were detected in the sponge carrier. In addition, anammox bacteria was found in the retained sludge. The DHS reactor reduced the HRT of 30 days to 4.8 h compared with the existing algal tank. This result indicates that the DHS reactor could be an appropriate post treatment for the existing anaerobic tank for natural rubber processing wastewater treatment.

Key words | DHS, natural rubber processing wastewater, post treatment

Takahiro Watari
Masashi Hatamoto
Takashi Yamaguchi (corresponding author)
Department of Civil and Environmental Systems
Engineering,
Nagaoka University of Technology,
1603-1, Kamitomioka,
Nagaoka, Niigata 940-2188,
Japan
E-mail: ecoya@vos.nagaokaut.ac.jp

Trung Cuong Mai
Ngoc Bich Nguyen
Rubber Research Institute of Vietnam,
Km42 Road 13,
Ben Cat District, Binh Duong Province 827211,
Vietnam

Daisuke Tanikawa
Department of Civil and Environmental
Engineering,
National Institute of Technology,
Kure College, 2-2-11, Aga-minami,
Kure, Hiroshima 737-8506,
Japan

Yuga Hirakata
Takashi Yamaguchi
Department of Science of Technology Innovation,
Nagaoka University of Technology,
1603-1, Kamitomioka,
Nagaoka, Niigata 940-2188,
Japan

Kazuaki Syutsubo
Center for Regional Environmental Research,
National Institute for Environmental Studies,
16-2, Onogawa,
Tsukuba, Ibaraki 305-8506,
Japan

Masao Fukuda
Department of Bioengineering,
Nagaoka University of Technology,
1603-1, Kamitomioka,
Nagaoka, Niigata 940-2188,
Japan

Takahiro Watari
School of Chemical Engineering,
Hanoi University of Science and Technology,
No.1, Dai Co Viet, Hanoi,
Vietnam

INTRODUCTION

The natural rubber production process discharges large amounts of wastewater containing ammonia, organic compounds and so on. Therefore, discharging natural rubber processing wastewater without an appropriate treatment can lead to environmental problems such as deterioration of water quality and eutrophication. The anaerobic tank had been widely applied for treatment of natural rubber processing wastewater in Southeast Asia because it has low operational and construction costs (Mohammadi *et al.* 2010; Nguyen & Luong 2012). The anaerobic tank process efficiently removes high concentrations of organic contaminants and is easy to operate and maintain (Mohammadi *et al.* 2010). However, the effluent from the anaerobic tank still contains organic matter and ammonia. Thus, anaerobic treatment is usually applied together with aerobic post treatment to achieve effluent standards. For post treatment of anaerobic tank effluent from treating natural rubber processing wastewater, several kinds of aerobic treatment systems have been applied (Mohammadi *et al.* 2010; Nguyen & Luong 2012). One of the most promising post-treatment systems is the conventional aerated tank, because an aerated tank has the ability to provide high effluent quality with superior organic and nitrogen removal efficiency. However, the process requires high electricity input for oxygen supplementation, and produces large amounts of excess sludge. The algal tank has also been applied to treat effluent from anaerobic tank treatment of natural rubber processing wastewater (Bich *et al.* 1999); this system efficiently removes organics and nitrogen, but it requires a long hydraulic retention time (HRT) and large treatment area, the same as a conventional aerated tank.

The downflow hanging sponge (DHS) reactor is a trickling filter system equipped with sponge as media, developed as a low cost aerobic treatment system (Tawfik *et al.* 2006; Tandukar *et al.* 2007). To date, six different types of sponge carriers have been proposed and their process performance was demonstrated in DHS reactors treating sewage (Tandukar *et al.* 2007; Onodera *et al.* 2014, 2016; Okubo *et al.* 2016). The highlight of the DHS reactor is that it can be operated without aeration or with low aeration requirements, as oxygen is naturally dissolved in wastewater. In addition, the sponge media supports a large amount of biomass as well as high microbial diversity in the surface and inner section of the sponge media. The high microbial diversity in this ecosystem, with an extremely long food chain, reduces the production of excess sludge (Araki *et al.* 1999; Uemura

et al. 2010; Onodera *et al.* 2014; Kubota *et al.* 2014). Tandukar *et al.* (2007) reported that the volume of excess sludge production from the combination of an upflow anaerobic sludge blanket (UASB) – DHS system was 15 times smaller than a conventional activated sludge process. The DHS reactor has been applied for treatment of several kinds of industrial wastewaters, especially post treatment of high strength industrial wastewater treated in a UASB reactor (El-Kamah *et al.* 2011; Tanikawa *et al.* 2016; Watari *et al.* 2016). Our previous study reported effective organic removal through post treatment of UASB-treated natural rubber processing wastewater in North Vietnam (Watari *et al.* 2016). The study found that the post-treatment DHS reactor could accommodate approximately $0.7 \text{ kg-COD m}^{-3} \text{ day}^{-1}$ of organic loading rate (OLR) to achieve the Vietnamese effluent standard (Watari *et al.* 2016). Tanikawa *et al.* (2016) also reported that the post-treatment DHS reactor, for natural rubber processing wastewater treatment in Thailand, effectively oxidized the remaining organic matter and sulfide.

In this study, we installed a mini scale DHS reactor in a natural rubber processing factory in South Vietnam and investigated the process performance of the reactor. The microbial community structure of the DHS retained sludge was analyzed based on 16S rRNA gene sequencing.

MATERIALS AND METHODS

Experimental setup and operational conditions

A mini scale DHS reactor was installed at the natural rubber factory of the Rubber Research Institute of Vietnam, Binh Duong Province, Vietnam. A schematic diagram of the existing treatment system is shown in Figure 1. The factory produced $1,000 \text{ t year}^{-1}$ of ribbed smoked sheet (RSS) and discharged 10 m^3 wastewater per t-RSS produced. The RSS wastewater was treated by an anaerobic baffled tank (ABT), an algal tank and a polishing tank. The concrete ABT comprised 60 compartments separated by a baffled wall. The volume and depth of the ABT were 380 m^3 and 1.4 m, respectively. The volume and depth of the algal tank were 880 m^3 and 1 m, respectively. The HRTs of the ABT and the algal tank were 12 and 30 days, respectively. The dominant species in the algal tank is *Chlorella*. Figure 2 shows a schematic diagram of the mini scale post-treatment DHS reactor. Approximately 30 L of ABT effluent was collected every day and stored in the substrate tank for DHS influent. The

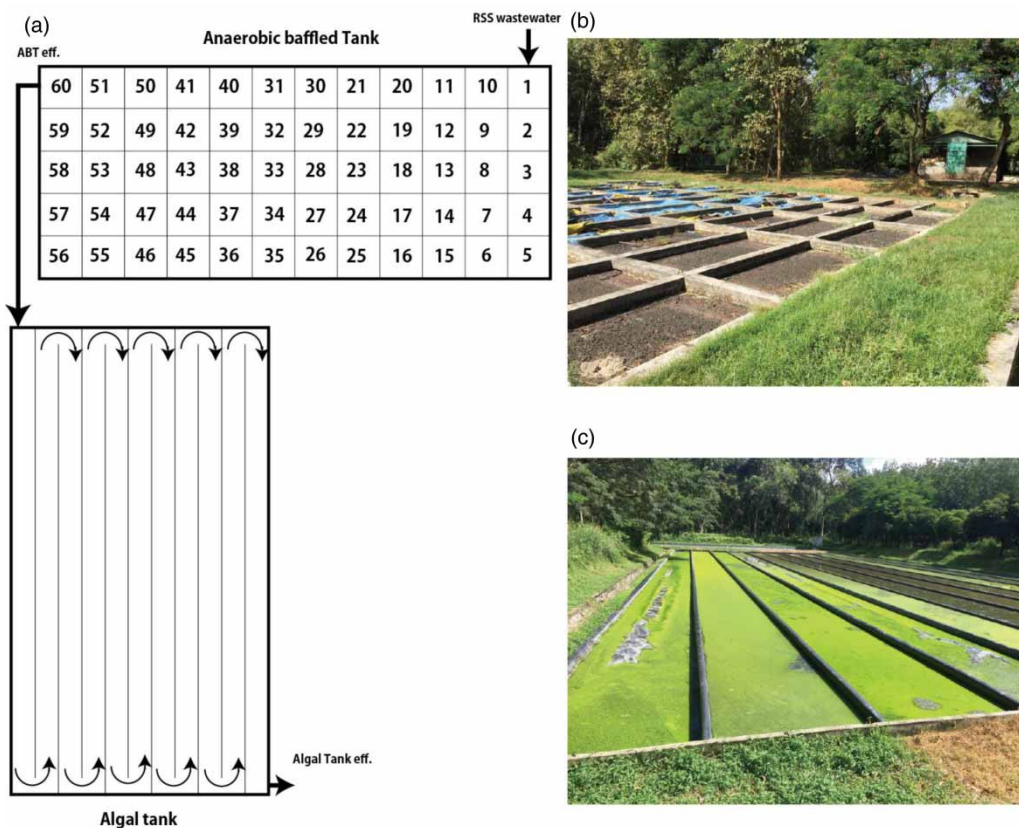


Figure 1 | (a) Schematic diagram of treatment system in the natural rubber factory, (b) photograph of ABT, (c) photograph of algal tank.

stored ABR effluent was fed to the top of the DHS reactor by a pump (Master-flex model 7524–50). The DHS reactor was constructed from polyvinyl chloride pipe with a height of 150 cm. The DHS reactor was filled with 33 mm × 33 mm × 33 mm size sponge pieces, made from polyurethane sponges obtained from another DHS reactor previously operated for treating natural rubber processing wastewater. The reactor volume and sponge volume of the DHS reactor were 5.8 L and 3.9 L, respectively. The DHS reactor was supplied with air using an air pump for artificial ventilation. The DHS reactor was operated under ambient temperature ranging from 26.1 °C to 32.0 °C. The initial operational conditions of the DHS reactor are shown in Table 1.

Analytical methods

Samples of ABT influent, ABT effluent, DHS effluent and algal tank effluent were collected for routine analysis. Temperature, pH and dissolved oxygen (DO) were measured on site (DOP-5F, Kasahara). The process performance of the ABT, DHS reactor and algal tank were evaluated by analysis of the total COD, soluble COD, total biochemical oxygen

demand (BOD), soluble BOD, total suspended solids (TSS), total nitrogen (TN), ammonia, nitrate and nitrite. Total COD, soluble COD and TN were analyzed using a HACH DR-2800 water quality analyzer. The soluble COD and soluble BOD were determined after filtering through a 0.45 µm glass-fiber filter (GB-140, ADVANTEC). Ammonia, nitrite and nitrate concentrations were measured using an ion-exchange chromatograph (LC-10A, Shimadzu). Total BOD, soluble BOD, TSS, mixed liquor suspended solids (MLSS) and mixed liquor volatile suspended solids (MLVSS) were analyzed as described in APHA (1998). Nitrification rate was calculated based on the reduction of ammonia.

16S rRNA gene sequencing

Sludge samples were collected from the upper, middle and bottom parts of the DHS reactor (20, 50 and 110 cm from the top) on day 35 and day 110. The retained sludge was extracted from the sponge media, gently washed with phosphate buffered saline (PBS) and stored at –20 °C until DNA was extracted. DNA extraction was performed using a FastDNA Spin Kit for Soil (MP Biomedicals). Polymerase

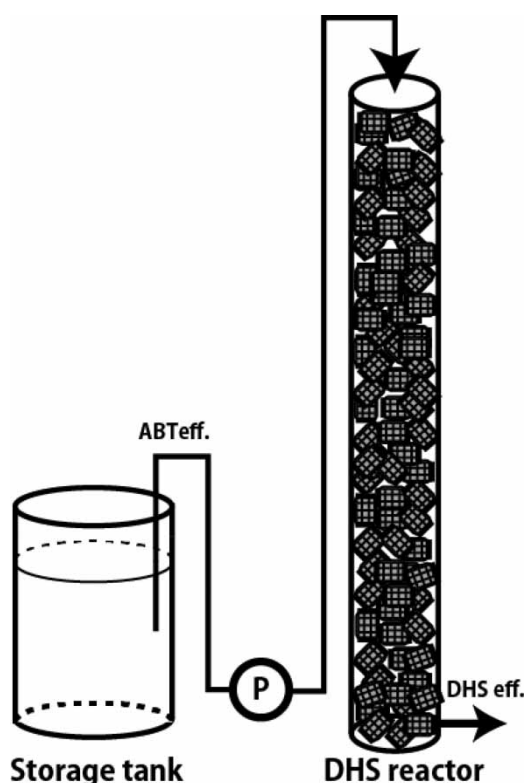


Figure 2 | Schematic diagram of the mini scale post-treatment DHS reactor.

Table 1 | Initial operational conditions of the DHS reactor from Phase 1 to Phase 3

| Day | Flow rate L day ⁻¹ | HRT h | OLR kg-COD m ⁻³ day ⁻¹ | NLR kg-N m ⁻³ day ⁻¹ |
|-----------------|----------------------------------|----------|-------------------------------------------------|-----------------------------------------------|
| Phase 1 1–64 | 24 | 4.8 | 0.97 ± 0.03 | 0.57 ± 0.21 |
| Phase 2 65–109 | 32 | 3.0 | 2.4 ± 0.77 | 1.3 ± 0.44 |
| Phase 3 110–148 | 32 | 3.0 | 3.2 ± 0.21 | 1.5 ± 0.35 |

chain reaction (PCR) amplification of 16S rRNA genes was performed with the universal forward primer Univ515F (5'-GTG CCA GCM GCC GCG GTA A-3') and the universal reverse primer Univ806R (5'-GGA CTA CHV GGG TWT CTA AT-3') for whole bacteria and archaea (Caporaso *et al.* 2012). Purification of PCR products was conducted using a QIAquick PCR purification kit (OIA GEN). Massive parallel 16S rRNA gene sequencing was carried out using a Miseq reagent kit v.2 with the Miseq system (Illumina). Sequence data analysis was conducted using the QIIME software package v.1.7.0 (Caporaso *et al.* 2010). Operational taxonomic units (OTUs) were classified at 97% sequence identity. Taxonomic classification was determined using the Greengenes database v.13_5. The related strains of the representative

sequences were identified using a web-based BLAST search in the NCBI database.

RESULTS AND DISCUSSION

Process performance of the DHS reactor and algal tank

The RSS wastewater was first treated by the ABT and was then continuously fed to the DHS reactor and the algal tank. Table 2 shows the process performance of the ABT during the entire experimental period. The ABT showed 92.0 ± 2.8% total COD removal efficiency and 92.7 ± 2.4% soluble COD removal efficiency with average OLR in the ABT of 0.30 ± 0.06 kg-COD m⁻³ day⁻¹; these values are similar to those reported in previous studies (Mohammadi *et al.* 2010; Nguyen & Luong 2012). However, the effluent quality of the ABT did not achieve the Vietnamese effluent standards. In addition, ammonia was increased in the ABT effluent, thus it required post treatment for discharge to the aquatic environment.

The time course of TSS, total COD and soluble COD during the entire experimental period is shown in Figure 3. During Phase 1, the DHS reactor was operated at an HRT of 4.8 h, corresponding to an average OLR of 0.97 ± 0.03 kg-COD m⁻³ day⁻¹. The DHS reactor achieved soluble COD and soluble BOD removal efficiencies of over 60% within 2 weeks of the reactor startup. The quick startup of the DHS reactor could be because the sponge carrier was collected from another DHS reactor that had previously been operated for 1 year. During Phase 1, the average total COD and soluble COD removal efficiencies of the DHS reactor were 64.2 ± 7.5% and 79.4 ± 1.5%, respectively. Similarly, the total BOD and soluble BOD removal efficiency of the DHS reactor were 67.0 ± 6.0% and 69.4 ± 27.3%, respectively. This result indicated that organics were removed with

Table 2 | Process performance of the ABT during the entire experimental period

| Parameter | Unit | RSS wastewater | ABT eff. |
|-------------|------------------------|----------------|-----------|
| pH | | 5.5 ± 0.2 | 6.9 ± 0.6 |
| Total COD | mg-COD L ⁻¹ | 3,700 ± 640 | 280 ± 100 |
| Soluble COD | mg-COD L ⁻¹ | 3,370 ± 690 | 250 ± 95 |
| Total BOD | mg L ⁻¹ | 3,450 ± 690 | 202 ± 98 |
| Soluble BOD | mg L ⁻¹ | 2,800 ± 640 | 150 ± 71 |
| TSS | mg L ⁻¹ | 200 ± 58 | 72 ± 33 |
| TN | mg-N L ⁻¹ | 220 ± 83 | 156 ± 54 |
| Ammonia | mg-N L ⁻¹ | 108 ± 15 | 142 ± 55 |

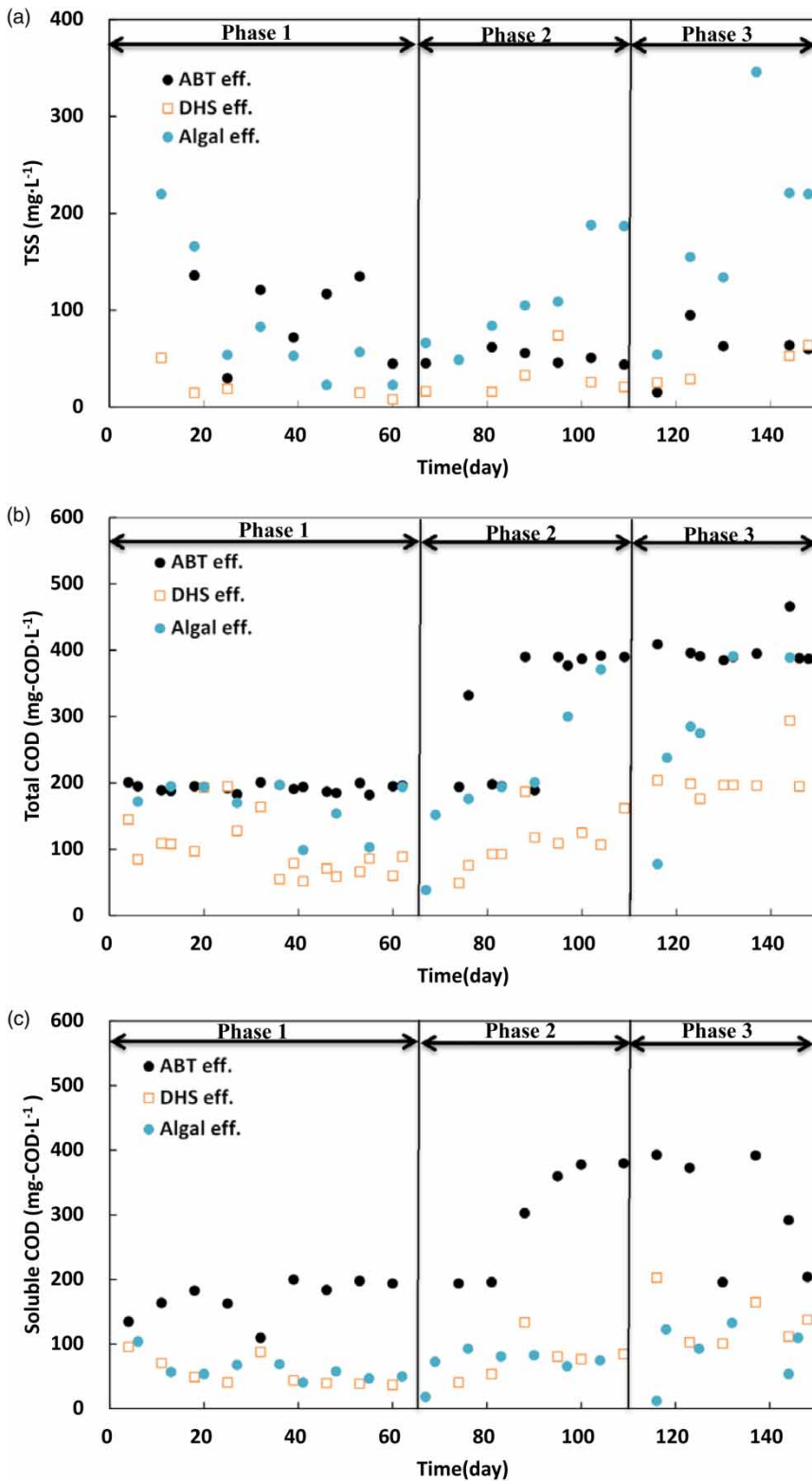


Figure 3 | Time course of (a) TSS, (b) total COD and (c) soluble COD concentration of anaerobic baffled tank effluent (ABT eff.), DHS effluent (DHS eff.) and algal tank effluent (Algal eff.).

high efficiency in the DHS reactor. The DHS reactor also showed $75.1 \pm 21.9\%$ TSS removal efficiency. The concentrations of TN, nitrate and nitrite from Phase 1 to Phase 3 are shown in Table 3. Approximately 60% of ammonia was converted to nitrate and nitrite during Phase 1. There was only $1.8 \pm 1.0 \text{ mg L}^{-1}$ of DO in the DHS effluent, which is relatively low compared with DO in the study by Araki *et al.* (1999), who showed a good nitrification rate. Therefore, the nitrite concentration of $19 \pm 18 \text{ mg-N L}^{-1}$ remained in the DHS effluent. The nitrification rate in the present study (based on ammonia oxidation of $0.34 \pm 0.13 \text{ kg-N m}^{-3} \text{ day}^{-1}$) was greater than for the same sponge type DHS reactor treating sewage effluent (Tawfik *et al.* 2006). Therefore, the DHS reactor is efficient for nitrification of this wastewater. The DHS reactor showed $55.3 \pm 19.2\%$ TN removal efficiency during

Phase 1. This level of TN removal in the DHS reactor indicated that denitrification was continuously occurring in the DHS reactor, most likely deep inside the sponge carrier. The DHS effluent, containing $102 \pm 46 \text{ mg-COD L}^{-1}$ total COD, $35 \pm 13 \text{ mg L}^{-1}$ total BOD, $19 \pm 16 \text{ mg L}^{-1}$ TSS, $57 \pm 26 \text{ mg-N L}^{-1}$ TN and $20 \pm 20 \text{ mg-N L}^{-1}$ ammonia, achieved the national technical regulation on effluents from natural rubber processing industry B (QCVN01:2008/BTNMT; Table 4). This result shows that the DHS reactor could be applied for the post treatment of an existing ABT treating natural rubber processing wastewater.

In Phase 2, the HRT of the DHS reactor was reduced to 3.0 h to increase the OLR. The water quality of the ABT effluent deteriorated because of high RSS production in the factory. The OLR of the DHS reactor increased to $2.4 \pm 0.77 \text{ kg-COD m}^{-3} \text{ day}^{-1}$. Similarly to Phase 1, the DHS reactor showed organic removal efficiencies of $60.6 \pm 13.2\%$ of total COD and $78.1 \pm 14.0\%$ of total BOD. During Phase 2, the DHS reactor effluent contained $110 \pm 40 \text{ mg-COD L}^{-1}$ total COD and $44 \pm 14 \text{ mg L}^{-1}$ total BOD, respectively. Thus, the DHS reactor in this study had the potential to treat wastewater with an OLR of $2.5 \text{ kg-COD m}^{-3} \text{ day}^{-1}$. The ammonia concentrations of the DHS influent and effluent were $176 \pm 16 \text{ mg-N L}^{-1}$ and $40 \pm 25 \text{ mg-N L}^{-1}$, respectively. The DHS reactor showed a high nitrification rate of $0.68 \pm 0.12 \text{ kg-N m}^{-3} \text{ day}^{-1}$. During Phase 2, the TN removal efficiency of the DHS reactor was $52.7 \pm 25.2\%$. During this phase, the TN and ammonia of the DHS effluent exceeded the effluent standards because the influent concentrations of TN and ammonia were increased and there was short HRT

Table 3 | Summary of nitrogen concentrations from Phase 1 to Phase 3

| | | TN mg-N L ⁻¹ | Ammonia mg-N L ⁻¹ | Nitrate mg-N L ⁻¹ | Nitrite mg-N L ⁻¹ |
|---------|------------|----------------------------|---------------------------------|---------------------------------|---------------------------------|
| Phase 1 | ABT eff. | 115 ± 43 | 91 ± 34 | 0.3 ± 0.5 | N.D |
| | DHS eff. | 57 ± 26 | 20 ± 20 | 34 ± 40 | 19 ± 18 |
| | Algal eff. | 73 ± 25 | 46 ± 19 | 0.8 ± 0.9 | 0.0 ± 0.1 |
| Phase 2 | ABT eff. | 178 ± 58 | 176 ± 16 | 0.5 ± 0.9 | N.D |
| | DHS eff. | 80 ± 36 | 40 ± 25 | 32 ± 32 | 17 ± 18 |
| | Algal eff. | 97 ± 27 | 100 ± 12 | 1.2 ± 1.8 | N.D |
| Phase 3 | ABT eff. | 183 ± 44 | 182 ± 53 | 1.9 ± 1.24 | N.D |
| | DHS eff. | 122 ± 43 | 91 ± 25 | 14 ± 20 | N.D |
| | Algal eff. | 131 ± 120 | 107 ± 14 | 1.6 ± 0.6 | N.D |

ND, Not detected.

Table 4 | Comparison of different treatment systems for natural rubber processing wastewater treatment

| Parameter | Unit | ABT -DHS | | ABT -Algal Tank | | Decantation-UASB-aeration tank - settling and filter | | Decantation-flotation-UASB-aeration tank - settling and filter | | BR-UASB-DHS | | Oxidation ditch | | Vietnamese discharge effluent standard B (QCVN01:2008/BTNMT) |
|-----------|------------------------|------------|------|-----------------|------|------------------------------------------------------|------|----------------------------------------------------------------|------|-----------------------------|------|-----------------|-------|--------------------------------------------------------------|
| | | Inf. | Eff. | Inf. | Eff. | Inf. | Eff. | Inf. | Eff. | Inf. | Eff. | Inf. | Eff. | |
| pH | | 5.5 | 8.1 | 5.5 | 8.1 | 9.2 | 6.83 | 8.09 | 7.88 | 5.3 | 7.6 | 6.2 | 78 | 6–9 |
| Total COD | mg-COD L ⁻¹ | 3,700 | 102 | 3,700 | 222 | 18,885 | 123 | 13,981 | 127 | 8,430 | 120 | 4,120 | 71 | 150 |
| Total BOD | mg L ⁻¹ | 3,450 | 35 | 3,450 | 92 | 10,780 | 57 | 7,590 | 61 | – | – | 2,678 | 28 | 50 |
| TSS | mg L ⁻¹ | 200 | 27 | 200 | 126 | 900 | 70 | 468 | 39 | 1,470 | 36 | 4,637 | 1,246 | 100 |
| TN | mg-N L ⁻¹ | 220 | 57 | 220 | 97 | 611 | 35.3 | 972 | 129 | 420 | 220 | 531 | 26 | 60 |
| Ammonia | mg-N L ⁻¹ | 108 | 20 | 108 | 77 | 342 | 30.8 | 686 | 30.3 | 200 | 100 | 354 | 12 | 40 |
| | | This study | | This study | | Nguyen & Luong (2012) | | Nguyen & Luong (2012) | | Watari <i>et al.</i> (2016) | | Ibrahim (1980) | | |

–, Not analyzed.

operation. Thus, the DHS reactor required further modification, such as an increase in sponge volume, to improve nitrogen removal efficiency.

During Phase 3, the COD, BOD and TN of the ABT effluent were 400 ± 30 mg-COD L⁻¹, 330 ± 20 mg L⁻¹ and 180 ± 40 mg-N L⁻¹, respectively. Consequently, the OLR of the DHS reactor was increased to 3.2 ± 0.21 kg-COD m⁻³ day⁻¹. The total COD and TN removal efficiencies of the DHS reactor were decreased to $48.8 \pm 5.2\%$ and $38.4 \pm 11.4\%$. These results show that the optimal operational condition of the post-treatment DHS reactor might be an OLR of 1.0 kg-COD m⁻³ day⁻¹ to achieve the Vietnamese effluent standard.

The algal tank is one of the most promising post-treatment systems for treating natural rubber processing wastewater (Bich *et al.* 1999). The process performance of the algal tank applied as post treatment of ABT was evaluated in this study. The algal tank showed $18.1 \pm 21.4\%$ total COD removal efficiency and $49.4 \pm 28.1\%$ total BOD removal efficiency during the entire experimental period. The TSS of the algal tank effluent was often increased because algae with low settleability were contained in the effluent. The algal tank has advantages for nutrient removal as algae desorb ammonia and phosphorus (Bich *et al.* 1999). The algal tank showed $43.3 \pm 15.2\%$ TN removal and $51.5 \pm 11.8\%$ ammonia removal efficiencies during the entire experimental period.

Retained sludge in the DHS reactor

The MLSS and MLVSS of the DHS sponge media retained sludge on day 35 and day 110 are shown in Figure 4. The DHS sponge retained sludge concentrations of the top, middle and bottom part on day 35 and day 110 were evaluated. The sludge concentration and MLVSS/MLSS ratio were significantly increased on day 110. The highest sludge concentration was found in the middle part of the DHS reactor, because of the large amount of excess sludge observed on the surface of the sponge carrier. The DHS reactor had an average sludge concentration of 25.2 ± 18.5 g-VSS L⁻¹ sponge⁻¹ on day 110, which is approximately the same as that reported for a DHS reactor treating sewage as post-treatment for a UASB reactor, reactive dye wastewater and onion dehydration wastewater (Tawfik *et al.* 2006; El-Kamah *et al.* 2011; Tawfik *et al.* 2013). Therefore, this high sludge concentration might be an indicator of the capability of the DHS reactor to treat natural rubber processing wastewater.

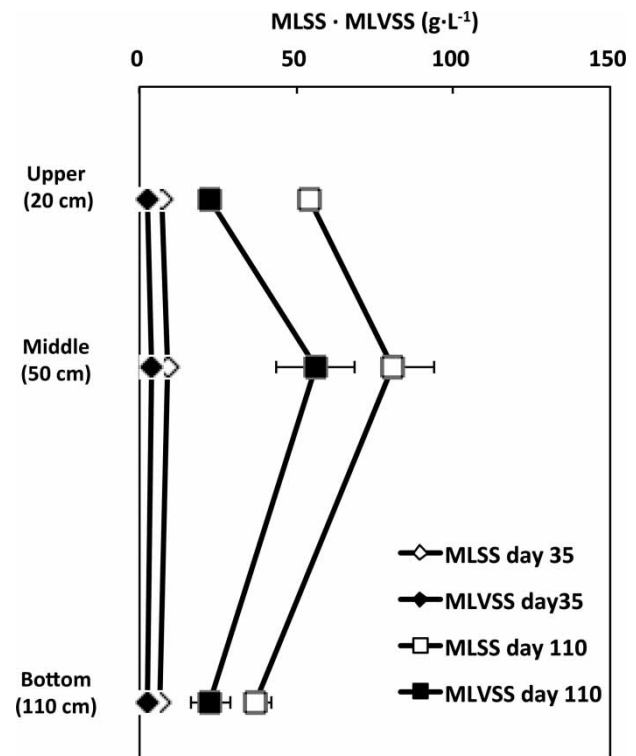


Figure 4 | MLSS and MLVSS concentrations of DHS retained sludge on day 35 and day 110.

Performance comparison of the ABT-DHS system and the current treatment system

The combination of the ABT (HRT = 12 days) and the DHS (HRT = 4.8 h) showed 96.4% total COD, 98.5% total BOD and 90.0% TSS removal efficiency in Phase 1. The effluent from this proposed system achieved the Vietnamese effluent standards. The conventional treatment system, consisting of the ABT and the algal tank (HRT = 42 days), showed 93.8% total COD, 97.0% total BOD and 31.4% TSS removal efficiencies, indicating that the effluent of the ABT-algal tank system exceeded the effluent standards (Table 4). Thus, the ABT-DHS system was considerably more efficient than the existing ABT-algal tank system. The HRT of the post-treatment DHS reactor was 0.6% of the algal tank.

The performance of other treatment systems for natural rubber processing wastewater is summarized in Table 4. Most factories applied an aeration tank and a settling tank for post treatment of anaerobic treatment systems such as UASB (Nguyen & Luong 2012). These existing treatment systems showed more than 99% total COD and total BOD removal efficiencies, however TN and ammonia removal was not sufficient to achieve the effluent standard. The oxidation ditch process has also been applied for treatment of

natural rubber processing wastewater containing nitrogen pollutants. Ibrahim (1980) reported that a laboratory scale oxidation ditch process showed >90% nitrogen removal efficiency with natural rubber processing wastewater. However, the effluent of the full scale oxidation ditch process still contained high TN and ammonia concentrations. To remove TN and ammonia, external aeration has to be supplied to maintain DO levels of around 3.0 mg L⁻¹ (Nguyen & Luong 2012). The DHS can operate without or with low levels of external aeration because of its high oxygen transfer capacity (Tawfik et al. 2006; Tandukar et al. 2007; Onodera et al. 2014). Moreover, Tanikawa et al. (2016) reported the post-treatment DHS reactor can reduce 97% of power consumption and 98% of excess sludge production. Therefore, the DHS reactor can achieve advanced post treatment of natural rubber processing wastewater. Moreover, previous research demonstrated that the full-scale DHS reactor performed high organic matter and ammonia removal in sewage treatment (Okubo et al. 2016; Onodera et al. 2016). Thus, this mini scale experiment would be able to assure the success of a post-treatment DHS reactor at the full-scale system.

Microbial community analysis

The microbial community structure of the DHS retained sludge was investigated by using 16S rRNA gene-based massively parallel sequencing analysis. Approximately 17,000–24,000 sequencing reads per sample were analyzed and 1,100–1,700 OTUs per sample were found at 97% identity

(Table 5). Phylogenetic analysis showed that the principal microbial groups in the DHS retained sludge were the phyla *Proteobacteria*, *Firmicutes*, *Bacteroidetes*, *Actinobacteria* and *Chloroflexi* (Table 5). These microbial groups were also found in DHS reactors treating sewage and artificial cake-plant wastewater (Uemura et al. 2010; Kubota et al. 2014; Mac Conell et al. 2015). The phylum *Proteobacteria* was dominant in the DHS reactor, which is important in relation to the nitrification process observed (Kubota et al. 2014; Mac Conell et al. 2015).

The total sequence reads of nitrifying bacteria in the DHS reactor on day 35 and day 110 were shown in Figure 5. The massively parallel 16S rRNA gene sequencing of DHS retained sludge showed that the abundance of nitrifying bacteria was low. This low abundance of nitrifying bacteria has been reported in other microbial community analysis of DHS reactors (Kubota et al. 2014; Mac Conell et al. 2015). Ammonia-oxidizing bacteria such as *Nitrosomonas* spp., which are frequently found in sewage treatment plants (Limpiyakorn et al. 2006; Siripong & Rittmann 2007), were identified in 0.1% of total sequencing reads in the top and bottom of the reactor on day 35. Nitrite-oxidizing bacteria *Nitrospira* spp. was detected in the middle and bottom of the reactor on day 35. After operation under high OLR and nitrogen loading rate (NLR), the total sequence reads of *Nitrosomonas* spp. increased to 0.3–0.8%, and *Nitrosomonas* was predominant in the upper section on day 110. This shows that *Nitrosomonas* adapted to the high OLR and NLR conditions. A previous study reported that ammonia-oxidizing bacteria were

Table 5 | Diversity indices and microbial community structure of the DHS reactor at phylum level

| | Day 35 | | | Day 110 | | |
|-----------------------------|---------------------------|--------|--------|---------|--------|--------|
| | Bottom | Middle | Upper | Bottom | Middle | Upper |
| No. of total sequence reads | 23,633 | 23,649 | 17,293 | 20,799 | 17,950 | 21,909 |
| No. of OTU | 1,542 | 1,679 | 1,453 | 1,613 | 1,180 | 1,355 |
| Phylogenetic affiliation | % of total sequence reads | | | | | |
| <i>Proteobacteria</i> | 17.9 | 23.3 | 25.4 | 54.3 | 56.3 | 50.9 |
| <i>Firmicutes</i> | 26.8 | 32.0 | 34.7 | 9.8 | 5.4 | 9.8 |
| <i>Bacteroidetes</i> | 11.8 | 3.8 | 4.3 | 17.9 | 12.8 | 14.4 |
| <i>Actinobacteria</i> | 11.5 | 20.1 | 20.2 | 4.1 | 3.7 | 4.0 |
| <i>Chloroflexi</i> | 14.6 | 11.7 | 8.7 | 4.5 | 13.2 | 9.0 |
| <i>Chlorobi</i> | 1.1 | 0.5 | 0.4 | 3.6 | 3.1 | 4.6 |
| <i>Planctomycetes</i> | 3.6 | 1.9 | 1.4 | 0.5 | 0.4 | 0.4 |
| <i>Acidobacteria</i> | 3.2 | 1.1 | 0.8 | 0.7 | 0.7 | 0.8 |
| Others | 9.6 | 5.6 | 4.2 | 4.6 | 4.4 | 6.3 |

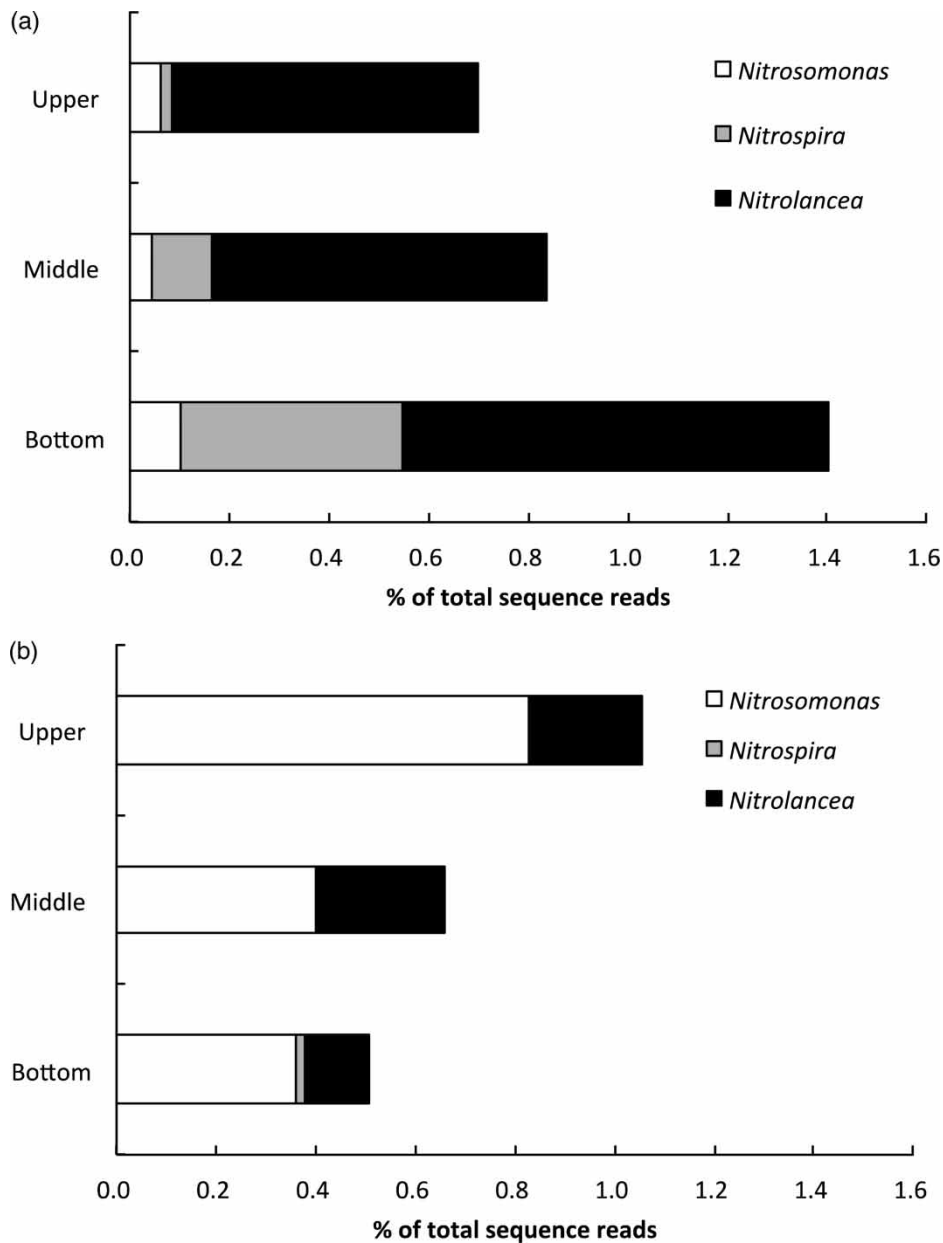


Figure 5 | Total sequence reads of nitrifying bacteria in the DHS reactor on day 35 (a) and day 110 (b).

predominant in the upper compartment of a trickling filter when OLR ranged from 0.44 to 0.55 kg-COD m⁻³ day⁻¹ (Mac Conell et al. 2013). Nitrite-oxidizing bacteria *Nitrospira* spp. was not found on day 110. However, nitrite was oxidized in the DHS reactor, thus other microorganisms might be responsible for oxidation of nitrite to nitrate. Mac Conell et al. (2015) reported that the nitrite-oxidizing bacteria *Nitrolancea hollandicus* of phylum *Chloroflexi* was found in a DHS reactor treating pretreated municipal wastewater. Some sequences detected in this

study were also closely related to *Nitrolancea hollandicus*. Thus, operation of the DHS under high OLR could be related to the disappearance of *Nitrospira* from the DHS retained sludge; other microorganisms such as *Nitrolancea hollandicus* might be responsible for the oxidation of nitrite to nitrate in this study. *Candidatus Brocadia*, a known anaerobic ammonia-oxidizing bacteria, was detected at a rate of 0.0–0.2% in the DHS reactor. This suggests that aerobic and anaerobic ammonia oxidation could be occurring in the DHS reactor.

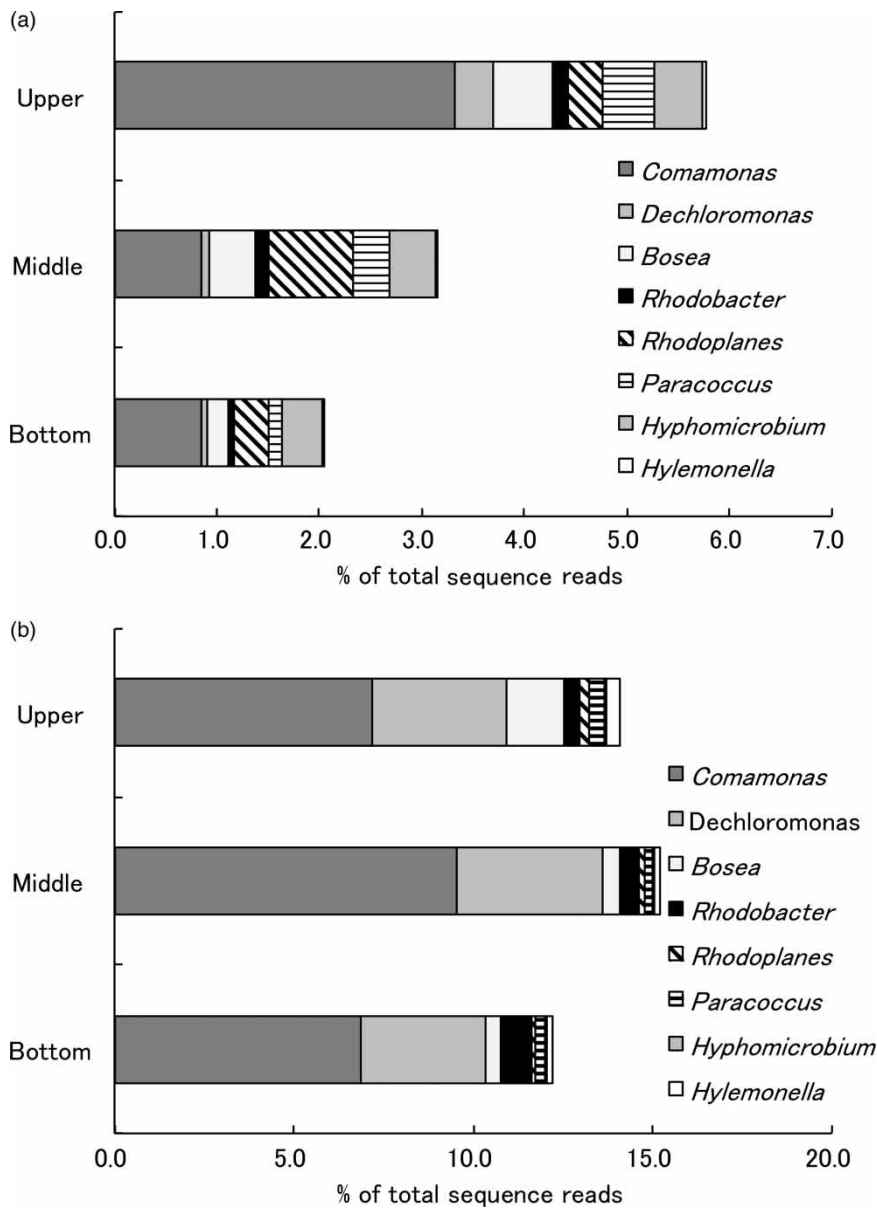


Figure 6 | The main genera identified with known denitrification capabilities in the DHS reactor on day 35 (a) and day 110 (b).

The total sequence reads of denitrifying bacteria in the DHS retained sludge is shown in Figure 6. The total sequence reads of denitrifying bacteria was significantly increased on day 110 compared with that on day 35. *Comamonas* spp., a known denitrifying bacteria, was the most dominant in the DHS reactor on day 110. A previous study reported that *Comamonas* were observed in an acetate denitrifying system (Lu et al., 2014). *Dechloromonas* spp. were found in high abundance at the top of the reactor on day 110. Kubota et al. (2014) also reported that *Dechloromonas* was most abundant in the top of a DHS reactor treating

sewage. *Dechloromonas* is capable of utilizing volatile fatty acids (VFAs) and other intermediate compounds as carbon sources (Horn et al. 2005). Thus, *Comamonas* and *Dechloromonas* might be dominant because the natural rubber processing wastewater contains large amounts of VFA (Watari et al. 2016) and the remaining VFA might be supplied to the DHS reactor.

The results of the microbial analysis showed that nitrifying bacteria, denitrifying bacteria and anammox bacteria coexisted in the DHS sponge media, and different pathways were involved in nitrogen removal in the DHS reactor.

CONCLUSIONS

The post-treatment DHS reactor performed efficient organic and nitrogen removal for treating natural rubber processing wastewater. The total COD and TN of the DHS effluent were 102 ± 46 mg COD L⁻¹ and 57 ± 26 mg N L⁻¹, respectively, operated with an OLR of 0.97 kg COD m⁻³ day⁻¹. The DHS effluent quality was greater than the existing algal tank-treated effluent with a substantially lower HRT. 16S rRNA gene-based sequence analysis showed that nitrifying bacteria, denitrifying bacteria and anammox bacteria were found in the DHS reactor. This result indicated that the DHS reactor has various pathways for nitrogen removal in the treatment of natural rubber processing wastewater. It was demonstrated that the DHS reactor could be suitable for post treatment of natural rubber processing wastewater.

ACKNOWLEDGEMENTS

This research was supported in part by research grants from the Japan society for Promotion Science; JST/JICA Science and Technology Research partnership for Sustainable Development (SATREPS).

REFERENCES

- APHA 1998 *Standard Methods for the Examination of Water and Wastewater*. 20th edn. APHA/AWWA/WEF, Washington, DC, USA.
- Araki, N., Ohashi, A., Machdar, I. & Harada, H. 1999 Behaviors of nitrifiers in a novel biofilm reactor employing hanging sponge-cubes as attachment site. *Water Science and Technology* **39** (7), 23–31.
- Bich, N. N., Yaziz, M. I. & Bakti, N. 1999 Combination of *Chlorella vulgaris* and *Eichhornia crassipes* for wastewater nitrogen removal. *Water Research* **33** (10), 2357–2362.
- Caporaso, J. G., Kuczynski, J., Stombaugh, J., Bittinger, K., Bushman, F. D., Costello, E. K., Fierer, N., Pena, A. G., Goodrich, J. K., Gordon, J. I., Huttley, G. A., Kelley, S. T., Knights, D., Koenig, J. E., Ley, R. E., Lozupone, C. A., McDonald, D., Muegge, B. D., Pirrung, M., Reeder, J., Sevinsky, J. R., Turnbaugh, P. J., Walters, W. A., Widmann, J., Yatsunencko, T., Zaneveld, J. & Knight, R. 2010 QIIME allows analysis of high-throughput community sequencing data. *Natural Methods* **7** (5), 335–336.
- Caporaso, J. G., Lauber, C. L., Walters, W. A., Berg-Lyons, D., Huntley, J., Fierer, N., Owens, S. M., Betley, J., Fraser, L., Bauer, M., Gormley, N., Gilbert, J. A., Smith, G. & Knight, R. 2012 Ultra-high-throughput microbial community analysis on the Illumina HiSeq and MiSeq platforms. *ISME Journal* **6** (8), 1621–1624.
- El-Kamah, H., Mahmoud, M. & Tawfik, A. 2011 Performance of down-flow hanging sponge (DHS) reactor coupled with up-flow anaerobic sludge blanket (UASB) reactor for treatment of onion dehydration wastewater. *Bioresource Technology* **102** (14), 7029–7035.
- Horn, M. A., Ihssen, J. & Matthies, C. 2005 *Dechloromonas denitrificans* sp. nov., *Flavobacterium denitrificans* sp. nov., *Paenibacillus anaericanus* sp. nov. and *Paenibacillus terrae* strain MH72, N₂O-producing bacteria isolated from the gut of the earthworm *Aporrectodea caliginosa*. *International Journal of Systematic and Evolutionary Microbiology* **55** (3), 1255–1265.
- Ibrahim, A. B. 1980 Laboratory evaluation of removal of nitrogen from rubber processing effluent using the oxidation ditch process. *Journal of the Rubber Research Institute of Malaysia* **28** (1), 26–31.
- Kubota, K., Hayashi, M., Matsunaga, K., Iguchi, A., Ohashi, A., Li, Y.-Y., Yamaguchi, T. & Harada, H. 2014 Microbial community composition of a down-flow hanging sponge (DHS) reactor combined with an up-flow anaerobic sludge blanket (UASB) reactor for the treatment of municipal sewage. *Bioresource Technology* **151**, 144–150.
- Limpiyakorn, T., Kurisu, F. & Yagi, O. 2006 Development and application of real-time PCR for quantification of specific ammonia-oxidizing bacteria in activated sludge of sewage treatment systems. *Applied Microbiology and Biotechnology* **72** (5), 1004–1013.
- Lu, H., Chandran, K. & Stensel, D. 2014 Microbial ecology of denitrification in biological wastewater watertreatment. *Water Research* **64**, 237–254.
- Mac Conell, E. F. A., Almeida, P. G. S., Zerbini, M., Brandt, E. M. F., Araújo, J. C. & Chernicharo, C. A. L. 2013 Diversity and dynamics of ammonia-oxidizing bacterial communities in the a sponge-based tracking filter treating effluent from a UASB reactor. *Water Science and Technology* **68** (3), 650–657.
- Mac Conell, E. F. A., Almeida, P. G. S., Martins, K. E. L., Araújo, J. C. & Chernicharo, C. A. L. 2015 Bacterial community involved in the nitrogen cycle in a down-flow sponge-based trickling filter treating UASB effluent. *Water Science and Technology* **72** (1), 116–122.
- Mohammadi, M., Man, H. C., Hassan, M. A. & Yee, P. L. 2010 Treatment of wastewater from rubber industry in Malaysia. *African Journal of Biotechnology* **9** (38), 6233–6243.
- Nguyen, H. N. & Luong, T. T. 2012 Situation of wastewater treatment of natural rubber latex processing in the Southeastern region, Vietnam. *Journal of Vietnamese Environment* **2** (2), 58–64.
- Okubo, T., Kubota, K., Yamaguchi, T., Uemura, S. & Harada, H. 2016 Development of a new non-aeration-based sewage treatment technology: performance evaluation of a full-scale down-flow hanging sponge reactor employing third-generation sponge carriers. *Water Research* **102**, 138–146.
- Onodera, T., Tandukar, M., Sugiyana, D., Uemura, S., Ohashi, A. & Harada, H. 2014 Development of a sixth-generation down-flow hanging sponge (DHS) reactor using rigid sponge media

- for post-treatment of UASB treating municipal sewage. *Bioresource Technology* **152**, 93–100.
- Onodera, T., Okubo, T., Uemura, S., Yamaguchi, T., Ohashi, A. & Harada, H. 2016 Long-term performance evaluation of down-flow hanging sponge reactor regarding nitrification in a full-scale experiment in India. *Bioresource Technology* **204**, 177–184.
- Siripong, S. & Rittmann, B. E. 2007 Diversity study of nitrifying bacteria in full-scale municipal wastewater treatment plants. *Water Research* **41** (5), 1110–1120.
- Tandukar, M., Ohashi, A. & Harada, H. 2007 Performance comparison of a pilot-scale UASB and DHS system and activated sludge process for the treatment of municipal wastewater. *Water Research* **41** (12), 2697–2705.
- Tanikawa, D., Syutsubo, K., Hatamoto, M., Fukuda, M., Takahashi, M., Choiesai, P. K. & Yamaguchi, T. 2016 Treatment of natural rubber processing wastewater using a combination system of a two-stage up-flow anaerobic sludge blanket and down-flow hanging sponge system. *Water Science and Technology* **73** (8), 1777–1784.
- Tawfik, A., Ohashi, A. & Harada, H. 2006 Sewage treatment in a combined up-flow anaerobic sludge blanket (UASB)–down-flow hanging sponge (DHS) system. *Biochemical Engineering Journal* **29** (3), 210–219.
- Tawfik, A., Zaki, D. F. & Zahran, M. K. 2013 Degradation of reactive dyes wastewater supplemented with cationic polymer (Organo Pol.) in a down flow hanging sponge (DHS) system. *Journal of Industrial and Engineering Chemistry* **20** (4), 2059–2065.
- Uemura, S., Suzuki, S., Abe, K., Kubota, K., Yamaguchi, T., Ohashi, A., Takemura, Y. & Harada, H. 2010 Removal of organic substances and oxidation of ammonium nitrogen by a down-flow hanging sponge (DHS) reactor under high salinity conditions. *Bioresource Technology* **101** (14), 5180–5185.
- Watari, T., Thanh, N. T., Tsuruoka, N., Tanikawa, D., Kuroda, K., Huong, N. L., Tan, N. M., Hai, H. T., Hatamoto, M., Syutsubo, K., Fukuda, M. & Yamaguchi, T. 2016 Development of a BR-UASB-DHS system for natural rubber processing wastewater treatment. *Environmental Technology* **37** (4), 459–446.

First received 5 July 2016; accepted in revised form 30 September 2016. Available online 15 October 2016